



LEAN ADVANCEMENT INITIATIVE™

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Finding opportunities for commonality across complex systems: A study of unmanned aircraft systems

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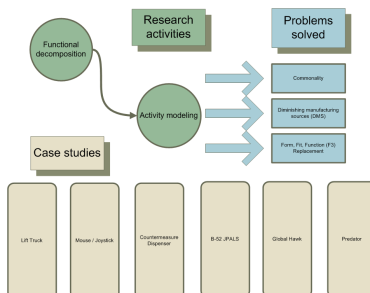
Motivation / Problem

- The DoD is making large investments in acquiring combat capability through acquisition of UAS
- In order to meet combatant commanders' requirements for The Long War (Global War on Terrorism), services have increased the quantities and types of UAS fielded
 - Many contractors and program offices have independently developed and fielded systems with overlapping functionality
- The GAO and OSD have directed that commonality be increased so that cost savings are realized
- As more systems are fielded, logistics tails for independent systems must be maintained at costs of inventory, transportation, training, repair, and more
- Literature focus is on developing commonality from "clean sheet" designs for product families instead of the case of increasing commonality across existing architectures and systems

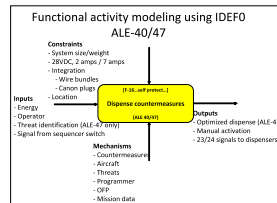
Key Question(s)

- How can opportunities for commonality be discovered across multiple systems?
- How can decisions be made to determine the technical applicability of a proposed system as a replacement for a current system?
- How do stakeholders impact the implementation of commonality across systems?

Methodology



The Research



A Delta matrix for ALE-40/47. The matrix compares various parameters across different systems. The parameters listed are: System size/weight, 28VDC, 2 amps / 7 amps, Integration, Wire bundles, Canon plug, Location, Threat identification (ALE-47 only), Signal from sequencer switch, Optimized dispense (ALE-47), Internal instruction (23/24 signals to dispensers), Countermeasures, Aircraft, Threats, Programmer, OIP, Mission data, and Dispense countermeasures. The matrix shows 'Severe, Major', 'Minor, None', 'PM, EN, Prime and/or OEM', and 'Future growth' categories.

- Developed taxonomies for identifying functions across systems
- Functional decompositions of systems performed and multiple levels compared to find common modules
- Systems characterized through activity modeling using IDEF0
- Comparisons performed by calculating differences between activity model generated matrices and analyzing differences
- Stakeholders identified and mapped to their interests related to commonality
- Commonality solution developed by screening technically feasible solutions with stakeholder preferences

Hypothesis: Driving commonality across complex systems requires a rigorous process to implement and realize the benefits



Preliminary Results

- Method for finding commonality opportunities has been developed and tested by the researcher in several domains
- The functional decompositions can be mapped to physical instantiations and compared across systems
 - Specifications can be compared to determine suitability of physical modules into another system

Attribute	Collapsed Delta (COMs)		Category of Delta		Delta resolution	Primary Stakeholder	Cost estimate
	Metric	Value	Severe, Major, Minor, None	PM, EN, Prime and/or OEM			
Operator	Automatic	Yes	Minor	EN	Operator	Future growth	
Source	semi-automatic	Yes	Minor	EN	Operator	Future growth	
Signal	Threat ID	Yes	Minor	EN	Operator	Future growth	
Weapon	Sequenced to ID	Yes	Minor	CEM	EN, Prime, OEM	Future growth	
Payload	Countdown	Yes	Minor	EN	Prime	Future growth	
Advanced	Advanced OIP	Yes, O-50	Minor	EN	Operator	Future growth	
Aircraft	Group A/B/C/D/E	Yes	Minor	EN	Prime	Future growth	
Dispense	Countdown	Yes	Minor	EN	Operator	Future growth	
Threats	Advanced	Optimized	Minor	EN	Operator	Future growth	
Programmer	Advanced	Optimized, T-2	Minor	EN	Operator	Future growth	
Mission data	Automatic	Yes	Minor	EN	Operator	Future growth	
Mission data	Adaptive	Yes	Minor	EN	Maintenance	Future growth	

Remaining Research

- Transition from researcher-led method applications to practitioner-led studies
 - Evaluate method from observer status
- Future Research
 - Formalize cost estimating analysis to improve financial estimates
 - Automate comparisons of systems

Wrap Up

- Expected Contributions
- Process to allow DoD system program managers to identify opportunities for commonality with other complex systems
 - Areas for future consideration:
 - Communication systems
 - Ship management
 - Aircraft engines

