

*Aero. eng. &
thesis case*



EFFECT OF STAGGER AND DECALAGE
ON BIPLANE COMBINATIONS OF THICK AIRFOILS
AT HIGH ANGLES OF INCIDENCE

by

N. J. MEDVEDEFF and N. N. SINIZIN

Submitted in Partial Fulfilment of the Requirement

for the Degree of

MASTER OF SCIENCE

from the

Massachusetts Institute of Technology

1926

Signature of Authors

Certification by the Department of
Professor in charge of Research *Z*

Chairman of Departmental Committee
on Graduate Students -----

Head of Department

TABLE OF CONTENTS

	<u>Page</u>
I. Introduction - - - - -	1
II. Object of investigation - - - - -	2
III. Airfoil used and methods of attack - - - - -	2
IV. Assembling jig and supporting apparatus - - - -	4
V. Corrections for supporting apparatus- - - - -	7
VI. Presentation and discussion of results - - - - -	8
VII. Conclusions - - - - -	11
VIII. List of References - - - - -	13

I. Introduction

There have been previously made a considerable number of tests on effect of stagger and decalage on biplane combinations in different countries and especially in England. As far as it is known, however, there have been no tests made upon biplane combinations of thick airfoils.

Modern practice of airplane design, especially in commercial aviation, where the question of maximum pay-load carried is the one of necessity, turns its attention once and again to airfoils of high lift, which would permit a higher wing loading and hence reduced wing area without sacrificing the landing speed.

The class of the wing sections possessing a much higher maximum lift coefficient is that of thick airfoils.

The most important and immediate problem in commercial aviation, which (problem) goes together if not ahead of the question of getting more revenue, is that of safety of operation, which in its turn insistently reminds us that there is still a great deal to do in order to make flying absolutely safe.

It is well known that there is some danger of stalled flight, as it brings the machine to the very border, where the autorotation can start and further develop into the spin, - a manoeuver undoubtedly extremely hazardous for an airplane.

In a steady flight compensation for decrease of speed is given by increase of angle of attack to secure lift capable of sustaining the airplane. It is no longer true after the angle of attack corresponding to maximum lift is passed, as with speed

decreased the increase of angle of attack causes still further drop in lift. Airplane begins to descend rapidly, which in conjunction with loss of control and possible small disturbance may result in a spin. As there are on record quite a number of the accidents which occurred due to non-recovery from a spin, the analysis of that question becomes of vital importance.

II. Object of investigation and limits of work

The main purpose of the research was to discover whether there is any possibility to reduce, if not to prevent entirely, the liability to spin by the use of a proper biplane combination of thick airfoils, for which, as was suggested by Professor E. P. Warner, solution might easier be found.

The investigation aimed to give an estimation of the characteristics of wing combinations of thick airfoils at various stagger, decalage and also gap to chord ratio, and bring out qualities beyond the critical angle and aerodynamic efficiency within the ordinary flying range.

The tests were confined to the limits of angle of attack between $+10^\circ$ and $+32^\circ$, within which region only autorotation can take place and all the properties of a combination in this respect can be fully displayed.

III. Airfoils used and methods of attack

Experiments were conducted in the Massachusetts Institute of Technology 4 foot Wind Tunnel on NPL balance at constant speed

40 mph. with standard 18" x 3" Göttingen 387 steel airfoils of constant chord and thickness ratio.

An attempt was made to cover as broad range of different combinations of stagger, decalage and gap to chord ratio as it was deemed rational and justifiable. It was intended also to make a number of runs with increased speed, which, unfortunately, could not be done due to the possibility of overstraining the balance.

The method of approaching to the solution of the problem is at once suggested by the consideration of the fact that the probability of stalling is more possible with a machine with well pronounced burble point or sharp peak of Z_c curve than when this curve at the critical angle is more flat.

For this reason the results were considered and inferences made on the base of the shape of Z_c curves (coefficient of the normal force versus angle of attack), which were plotted for each combination tested.

The criterion of greater or less tendency to autorotation of a biplane combination was the shape of Z_c curve in the region of its maximum. Namely, the combination with furthestmost maximum point for the curve, which in the same time is itself well flattened on a considerable range of angle of attack before Z_c maximum, can be judged as the best for non-spinning qualities. The magnitude of Z force itself has no immediate influence upon the non-spinning qualities of a combination, but it clearly shows in what direction its aerodynamic characteristics are affected. Drop of Z_c at lower

angles means a loss of lift, possible decrease of $\frac{L}{D}$ thereby affecting the performance of the airplane.

The best all-around combination is therefore that which has Z_c curve with higher ordinates, with pronounced flattening at a considerable range of angle of attack and furthestmost point of maximum.

IV. Adjustable jig for assembling the model and apparatus for supporting it in Wind Tunnel

At the very outset of the conducting research the writers were confronted with the question how to secure the accuracy of settings of the wings for different stagger, decalage and gap to chord ratio. Arrangements used by earlier investigators of the similar problem for thin airfoils were either cumbersome and inconvenient through the necessity of being placed in the Wind Tunnel together with model (R & M 872) or were not able to secure beforehand the desired values of variables for a given combination at a time, as in earlier German, British, and American tests (see Reference List).

And yet upon the precision of the work, especially in decalage changes, where the difference of such a small value of an angle as $1-1/2^\circ$ between two successive settings of wings was required, depended the whole result of investigation. The necessity of having some kind of device enabling the rapid assembly of the wing combination at any desired set of variables was especially urgent because a broad range (nearly 90) of different combinations

was planned to be investigated.

Such a device was worked out on the principle of an adjustable jig, and is adaptable to rapid dismantling and assembling of the airfoils for any desired set of the assumed variables.

The definitions of stagger, decalage and gap as they are given in N.A.C.A.T.R. No. 157 were put in the foundation for constructing the jig, which with model assembled for stagger +25%, decalage +4° and $\frac{G}{C} = 1.25$ is shown in Fig. 9.

As the stagger, decalage and gap are the three variables, properties of which are to be analyzed, it is worthwhile to give their definitions here for ready reference of the reader.

Stagger is the amount of advance of the leading edge of an upper wing of a biplane over that of a lower, expressed as a percentage of gap or in degrees of the angle whose tangent is the percentage just referred to. It is considered positive when the upper wing is forward, and is measured from the leading edge of the upper wing along its chord to the point of intersection of this chord with a line drawn perpendicular to the chord of the upper wing at the leading edge of the lower wing, all lines being drawn in a plane parallel to the plane of symmetry.

A little retreatment from this definition was made in expressing the stagger as percentage of the chord instead of that of the gap, as is often the case in practice and which is the most convenient here, because the chord was kept constant throughout the whole investigation, while the gap was one of the

three fundamental variables.

Decalage is the acute angle between the wing chords of a biplane. It is positive if the angle divergent forward, and negative in the opposite case.

Gap is the distance between the planes of the chords of the upper and lower wings of a biplane, measured along a line perpendicular to the chord of the upper wing at any designated point of its leading edge.

The jig can be applied to any kind of wing sections, either of the same or different chords, and for any set of stagger, decalage and $\frac{G}{C}$ ratio.

It consists of two main parts (Fig. 1 and Fig. 2), made in pairs either of wood, or preferably, of metal, and of a number of blocks (Fig. 3, 4, 5, 6 and 11) of different height for various $\frac{G}{C}$ ratios and of different angle of inclination of the upper surface for various decalages. All these blocks are also in pairs as is seen from Fig. 8.

The application of the device to the assembling of any kind of biplane combination is clearly understood from the consideration of Fig. 7. Lines a, b, c, d, etc. determine the position of leading edge of the lower wing for a required stagger; a block inserted between upper and lower main parts gives a desired $\frac{\text{gap}}{\text{chord}}$ ratio; and a bevel block (or with parallel edges for zero decalage) placed under the lower wing furnishes a necessary decalage. Upper wing is always in the same position.

After the wings are properly placed they are rigidly tied up by the wedges of soft wood, while a connecting strut (see Fig. 10) on the top and an adjustable cross-bar on the bottom are set up and tightly fastened to the wings. The model then takes a form of a rigidly connected system, can be taken out of the jig and placed in the Wind Tunnel.

The cross-bar (Fig. 12) was designed by the members of the Wind Tunnel Staff of M. I. T. and was used before in similar experiments. Its movable blocks on parallel guides are set apart at such a distance as to bring the ends of wing spindles right into the holes of those blocks (Fig. 10).

V. Corrections due to supporting apparatus

These corrections included the effect due to the resistance offered by the apparatus to the relative flow of the air and interference effect due to spindles altering the airflow about the tip of the model. To obtain the effect of apparatus upon the drag and lift it was tested alone in the ordinary way with the wind on over the whole range of incidences. To compensate for interference effect both spindles were projected by $7/8$ " longer than when with wings, as the practice of that Wind Tunnel established. Two runs were made: with spindles in the most outward position, corresponding to maximum gap, and in most inward position, that for the minimum gap. Average value of drag was taken giving inappreciable error (1.6% maximum). Zero readings (with no wind) for the model appeared different for each angle of

attack, the difference though being small. Here also average zero reading was taken with negligible error (1.15% the highest). Such small errors are well permissible in the case under consideration where relative merits of combinations are compared, the exact absolute magnitudes of the coefficients not being of importance.

VI. Presentation and discussion of results

The results are presented in the form of tables 1 - 11, charts 1-12 and a subjoined diagram, showing the relative merits of the various wing combinations as regard to non-spinning qualities and aerodynamic features as well.

All coefficients are expressed in pounds per square foot per mile per hour and were calculated by the usual formulae:

$$L_c = \frac{L}{2S V^2}$$

$$D_c = \frac{D}{2S V^2}$$

$$Z_c = L_c \cos\alpha + D_c \sin\alpha$$

The beginning and end of autorotation was determined by the equation:

$$\frac{dL_c}{d\alpha} + D_c = 0$$

The character of the airflow, as set up by a given combination, is indicated also. The property of the combination to create a smooth steady flow of the air around itself may

possibly prevent the turning of the airplane into a spin in a stalled flight, when a small disturbance is sufficient to start spinning. Unfortunately, this quality is possessed in a greater degree by the combinations, which are perhaps the worst both from non-spinning and aerodynamical points of view. They are those with negative stagger and negative decalage. The steadiness of the airflow, however, around these combinations was remarkable; permitting the reading of drag to the third decimal figure with ease, and almost no turbulent effect was present.

The most unfavorable combination in this respect is that with stagger 0%, which, except for higher $\frac{G}{C}$ ratio and positive decalage, furnished the most turbulent flow of the air, preventing any measurements beyond the critical angle. As a rule zero stagger, combined with low gap-chord ratio and negative decalage (also high gap-chord ratio and large negative decalage) gives a combination very poor aerodynamically with no good non-spinning qualities either. Change to positive decalage together with the introduction of high gap-chord ratio improves very considerably aerodynamic characteristics of the combination (combinations nos. 19, 20, 29, 46, 50 and 51), though not decreasing much its tendency to spin.

Combination No. 50 with zero stagger, + 2-1/2° decalage and $\frac{G}{C} = 1.25$ is the best aerodynamically of all tested and has a limited (though not a short one) range of autorotation, but unfortunately autorotation starts at an early angle of attack (20°).

Introduction of positive stagger (charts nos. 11 and 12) together with low gap-chord ratio and negative decalage give the best combinations as far as non-spinning qualities are concerned, whereas aerodynamically they are not as good. (Combinations nos. 1, 2, 3, 4, etc.) On the other hand positive stagger combined with high gap-chord ratio and positive decalage give combinations much better aerodynamically but poor with respect to early angle of autorotation, though the range of autorotation is the shortest. (Combinations nos. 67, 68, 56, etc.)

Effect of gap-chord ratio is not appreciable as far as autorotation is concerned, except for zero stagger and high positive decalage (chart No. 10, combinations nos. 12, 19 and 51), but is of importance aerodynamically. As it might be anticipated, the higher gap-chord ratio gives the greater values for Z_c due to the fact that shielding effect of the lower wing on the upper one is decreased. This is, however, not true in all instances (chart no. 9) due to influence of varying stagger and decalage, the last one being probably responsible for rather erratic and not quite consistent curves of effect of gap to chord ratio.

As to the effect of decalage, the consistency here is almost complete, perhaps without any exceptions. Namely, negative decalage is very favorable for non-spinning qualities of the combination, shifting the maximum point of Z_c curve to the right, whereas it considerably decreases the aerodynamic efficiency of combination within flying range of angle of attack. On the other

hand, positive decalage greatly improves aerodynamical characteristics of the combination, but increases its tendency to spin in a very marked degree.

That rule does not step out clearly with high negative stagger due to a great shielding effect, but is very well pronounced for high positive stagger (charts nos. 2, 3, 4, 7, 8).

VII Final conclusions

Conclusions are not of a very satisfactory sort, as, unfortunately, for a combination to possess a quality of the least tendency to spin at high angles, means to be very poor aerodynamically for angles within the ordinary flying range. To improve the non-spinning qualities of a biplane combination means to make a material sacrifice in lift.

The best non-spinning combination, which begins to autorotate as late as 26° , is that of $+25\%$ stagger, $.75$ gap to chord ratio and $-2-1/2^\circ$ decalage.

The least range of autorotation has the combination of $+50\%$ stagger, 1.00 gap to chord ratio and $+4^\circ$ decalage.

The best combination aerodynamically is 0% stagger, 1.25 gap to chord ratio and $+2-1/2^\circ$ decalage.

As a compromise the best all-around combination is $+50\%$ stagger, 1.00 gap to chord ratio and $-2-1/2^\circ$ decalage (no.3), which combines the average values of lift (between those of very high and very low) and sufficiently late start of autorotation (24°).

As an alternative, a combination of less steady airflow with the rest of the things being the same as before mentioned is that of +25% stagger, 1.00 gap-chord ratio and $-1-1/2^\circ$ decalage (no. 7).

As to the airfoil alone, representing the properties of a monoplane, it is seen from chart and table no. 1 and subjoined diagram ("Combination" no. 40) that airfoil alone occupies almost exactly the middle position between the two extremes of biplane with respect to tendency to autorotation and in the same time possesses very high aerodynamic characteristics for angles of flying range. The autorotation range of the airfoil alone is very limited also. These are very considerable advantages which speak in favor of monoplane and may give explanation of the extensive use and success obtained by monoplanes with thick airfoils.

The experiments made can not be absolutely conclusive, as other wing sections might be more favorable than that employed, also there may be an advantage in using two wings of different sections and different chords. Some influence might be expressed from transverse overhand of the upper wing, change of aspect ratio, etc.

It should be noted also that in computing coefficients no account was taken of the change of lift and drag at the wing tips; therefore, the conclusions can only be regarded as showing the type of result to be expected and not the actual numerical values.

VIII References

1. Zeitschrift für Flugtechnik und Motorluftschiffart, January 11, 1913: "Mitteilungen aus der Göttinger Model Versuchsanstalt", by A. Betz.
2. "Engineering", V. 101. Jan. 1, 1916. "Stable biplane arrangements", by J. C. Hunsaker.
3. Technical Note No. 70 of N.A.C.A.: "The Effect of staggering a Biplane", by F. H. Norton.
4. Technical Report No. 157 of N.A.C.A.: "Nomenclature for Aeronautics".
5. Advisory Committee for Aeronautics, Reports and Memoranda:
 - No. 549 The Auto-Rotation of Stalled Airfoils and its
Oct.1918 relation to the Spinning Speed of Aeroplanes,
by E.F. Relf, A.R.C.Sc., and T. Lavender.
 - No. 595 The Rotation of an Airfoil, about a fixed axis,
Mar.1919 by H. Glauert.
 - No. 670 The Maximum Angular Velocity of Aeroplanes, by
Mar.1920 F. H. Bramwell.
 - No. 733 Preliminary Note on the Effect of Stagger and
Sept.1920 Decalage on the Auto-Rotation of a R.A.F.15
Biplane, by H.B. Irving and A. S. Batson.
 - No. 774 Biplane investigation with R.A.F. 15 section,
Sept. 21 by W. L. Cowley and C.N.H. Lock.
 - No. 787 Lateral Control of Bristol Fighter at Low Speeds,
Jan.21 by Bradfield.
 - No. 846 The Lateral Stability of S.E. 5a in gliding
Aug.22 flight, by E. F. Relf.
 - No. 857 Biplane Investigation with R.A.F. 15 section,
Dec.1922 Part II, by W. L. Cowley and L. J. Jones.
 - No. 872 Biplane Investigation with R.A.F. 15 section
May 1923 Part III, by W. L. Cowley, A.G.Gadd, L.J. Jones
and Silvia Skan.

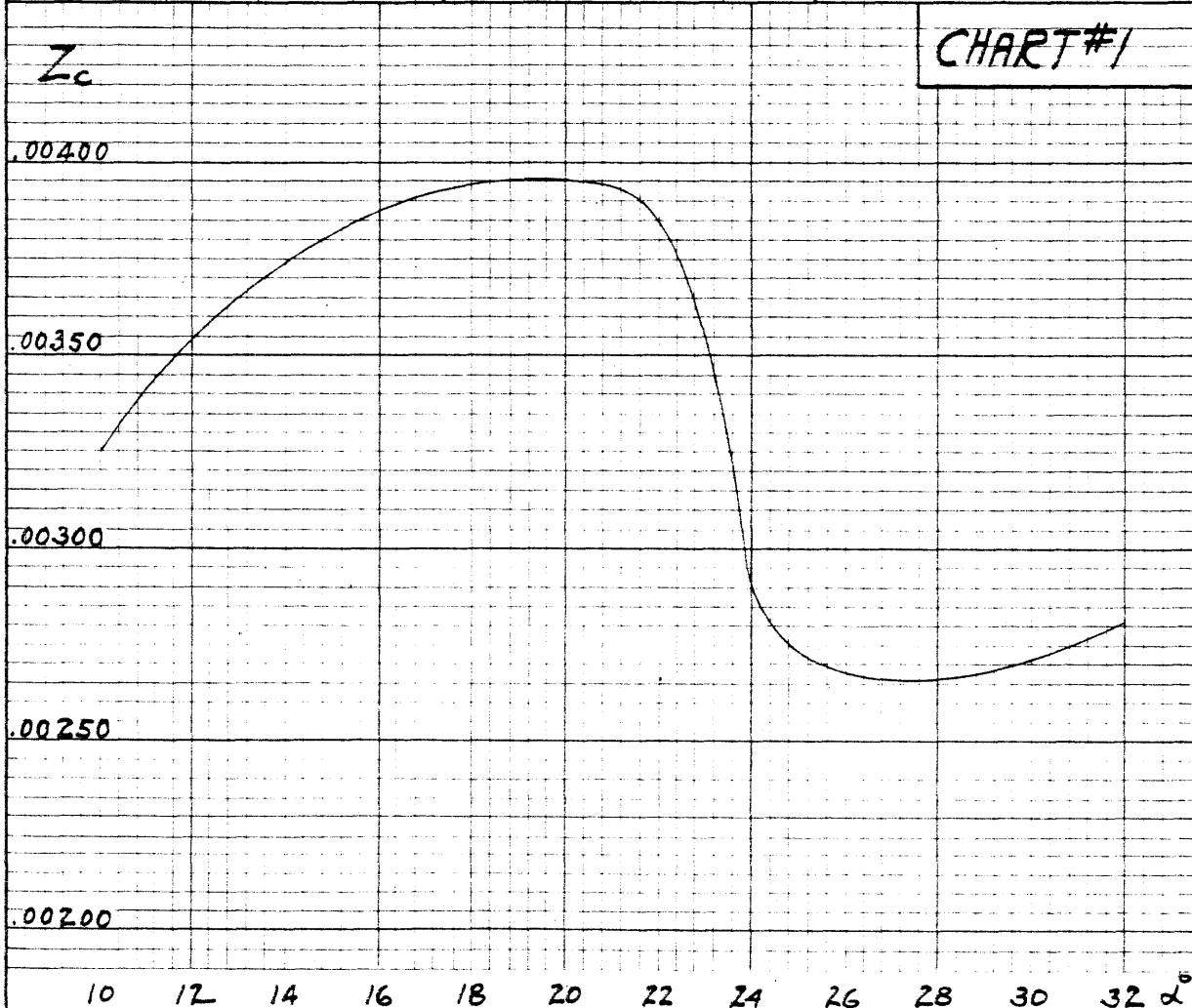
References (continued)

- No. 975 Autorotation Measurements on a Model Aeroplane
April 1925 with Zero Stagger, by F. B. Bradfield and
 L. P. Coombes.
- No. 976 Some experiments on a model a B.A.T. "Bantam"
Nov. 1925 Aeroplane with Special Reference to Spinning
 accidents.
- No. 1000 The Lateral Control of Stalled Aeroplanes,
Sept. 1925 General Report by the stability and control
 panel.

GÖTTINGEN 387 ALONE

α	SPEED 30 M.P.H.				SPEED 40 M.P.H.				SPEED 50 M.P.H.			
	L_c	D_c	Z_c	AUTOROT. RANGE	L_c	D_c	Z_c	AUTOROT. RANGE	L_c	D_c	Z_c	AUTOROT. RANGE
10					.00325	.00028	.00326					
12					.00353	.00033	.00353					
14					.00374	.00038	.00375					
16					.00389	.00045	.00386					
18					.00396	.00051	.00393					
20					.00399	.00061	.00396					
22					.00385	.00074	.00385					
24					.00271	.00110	.00292					
26					.00235	.00127	.00267					
28					.00234	.00133	.00269					
30					.00230	.00144	.00271					
32					.00234	.00157	.00282					

20° BEGINS
26° STOPS



NOTE: EVERYWHERE IN THIS THESIS COEFFICIENTS ARE POUNDS PER SQUARE FOOT PER MILE PER HOUR

TABLE #2

STAGGER = +100%				STAGGER = +75%				STAGGER = +50%			
α	DECALAGE = +2 1/2°			α	DECALAGE = +2 1/2°			α	DECALAGE = -2 1/2°		
	Lc	Dc	Zc		Lc	Dc	Zc		Lc	Dc	Zc
10	.00332	.0040	.00336	0	.00152	.00012	.00152	10	.00303	.00035	.00305
12	.00364	.0048	.00365	2	.00192	.00016	.00191	12	.00330	.00041	.00332
14	.00390	.0057	.00393	4	.00223	.00021	.00217	14	.00354	.00049	.00354
16	.00413	.0066	.00415	6	.00257	.00026	.00259	16	.00373	.00058	.00374
18	.00427	.0081	.00431	8	.00292	.00032	.00286	18	.00386	.00068	.00388
20	.00380	.0011	.00396	10	.00327	.00040	.00330	20	.00385	.00079	.00389
22	.00359	.0021	.00379	12	.00353	.00046	.00347	22	.00329	.00107	.00344
24	.00359	.0033	.00382	14	.00382	.00056	.00384	24	.00312	.00119	.00334
26	.00355	.0042	.00382	16	.00402	.00064	.00404	26	.00304	.00126	.00329
28	.00355	.0053	.00386	18	.00412	.00076	.00416	28	.00297	.00134	.00326
30	.00356	.0065	.00391	20	.00380	.00102	.00393	30	.00298	.00142	.00330
32	.00353	.0075	.00394	22	.00349	.00116	.00368	32	.00298	.00151	.00334
α	DECALAGE = -2 1/2°			24	.00343	.00128	.00366	α	DECALAGE = -2 1/2°		
10	.00305	.0034	.00307	26	.00339	.00138	.00366	10	.00285	.00030	.00282
12	.00339	.0041	.00340	28	.00339	.00146	.00369	12	.00316	.00036	.00317
14	.00374	.0048	.00375	30	.00331	.00156	.00365	14	.00346	.00044	.00346
16	.00404	.0057	.00402	32	.00331	.00165	.00370	16	.00372	.00051	.00372
18	.00424	.0064	.00417					18	.00393	.00057	.00392
20	.00442	.0075	.00442					20	.00412	.00066	.00410
22	.00441	.0084	.00442					22	.00412	.00074	.00411
24	.00387	.0013	.00400					24	.00411	.00082	.00411
26	.00368	.0026	.00386					26	.00361	.00114	.00376
28	.00357	.0038	.00381					28	.00331	.00126	.00352
30	.00354	.0050	.00381					30	.00322	.00137	.00348
32	.00346	.0063	.00381					32	.00312	.00144	.00342

GAP / CHORD = .75

GAP / CHORD = 1.00

GAP / CHORD = 1.00

24° BEGINS
24° STOPS
24° BEGINS

18° BEGINS
22° BEGINS

22° BEGINS
22° STOPS

STAGGER = 0%

α	DECALAGE = +6°			DECALAGE = +4°			DECALAGE = +2½°			DECALAGE = +1½°			DECALAGE = 0°					
	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc
10	.00300	.00037	.00303	.00286	.00036	.00290	.00286	.00034	.00288	.00276	.00033	.00278	.00267	.00030				
12	.00318	.00043	.00320	.00310	.00041	.00312	.00311	.00039	.00313	.00303	.00039	.00305	.00295	.00035				
14	.00332	.00049	.00332	.00330	.00047	.00332	.00320	.00045	.00332	.00330	.00044	.00332	.00319	.00041				
16	.00347	.00056	.00349	.00344	.00054	.00346	.00348	.00051	.00349	.00345	.00050	.00346	.00341	.00047				
18	.00356	.00063	.00358	.00355	.00060	.00357	.00362	.00058	.00362	.00362	.00056	.00361	.00359	.00053				
20	.00360	.00071	.00364	.00360	.00067	.00362	.00365	.00064	.00366	.00369	.00063	.00369	.00372	.00060				
22	.00325	.00091	.00336	.00364	.00075	.00367	.00372	.00072	.00373	.00370	.00071	.00370	.00373	.00068				
24	.00284	.00098	.00301	.00356	.00085	.00360	.00360	.00084	.00363	.00355	.00080	.00357	DISCONT.	DISCONT.				
26	.00277	.00106	.00296	.00306	.00104	.00321	DISCONT.	DISCONT.	DISCONT.	DISCONT.	DISCONT.	DISCONT.	"	"				
28	.00271	.00113	.00293	.00280	.00113	.00301	.00289	.00125	.00310	.00291	.00122	.00315	"	"				
30	.00230	.00144	.00272	.00224	.00137	.00263	.00239	.00140	.00278	.00244	.00142	.00283	"	"				
32	.00214	.00154	.00263	.00224	.00152	.00274	.00225	.00149	.00270	.00229	.00154	.00276	"	"				
α	DECALAGE = -1½°			DECALAGE = -2½°			DECALAGE = -4°			DECALAGE = -6°			DECALAGE = 0°					
10	.00264	.00030	.00265	.00254	.00029	.00256	.00242	.00027	.00243				.00269					
12	.00289	.00036	.00291	.00286	.00035	.00288	.00272	.00033	.00273				.00297					
14	.00314	.00039	.00315	.00310	.00040	.00312	.00298	.00038	.00299				.00320					
16	.00337	.00048	.00337	.00331	.00046	.00331	.00322	.00044	.00322				.00341					
18	.00359	.00053	.00358	.00348	.00052	.00347	.00345	.00051	.00344				.00359					
20	.00368	.00060	.00364	.00365	.00059	.00364	.00359	.00056	.00357				.00371					
22	.00371	.00070	.00371	.00371	.00066	.00369	.00372	.00064	.00370				.00372					
24	.00335	.00088	.00367	.00338	.00086	.00349	.00343	.00082	.00348				DISCONT.					
26	DISCONT.	DISCONT.	DISCONT.	DISCONT.	DISCONT.	DISCONT.	DISCONT.	DISCONT.	DISCONT.				DISCONT.					
28	"	"	"	"	"	"	"	"	"				"					
30	"	"	"	"	"	"	.00249	.00133	.00283				"					
32	"	"	"	"	"	"	.00231	.00144	.00273				"					

GAP
CHORD = .75

BEGINS
22°

BEGINS
22°

BEGINS
22°

BEGINS
22°

BEGINS
22°

BEGINS
22°

BEGINS
22°

BEGINS
22°

30° STOPS

STAGGER = 0%

α	DECALAGE = +6°				DECALAGE = +4°				DECALAGE = +2½°				DECALAGE = +1½°				DECALAGE = 0°			
	Lc	Dc	Zc	AUTOROT RANGE	Lc	Dc	Zc	AUTOROT RANGE	Lc	Dc	Zc	AUTOROT RANGE	Lc	Dc	Zc	AUTOROT RANGE	Lc	Dc	Zc	AUTOROT RANGE
10	.00319	.00039	.00322		.00310	.00036	.00312		.00302	.00035	.00304		.00285	.00032	.00287		.00273	.00030	.00275	
12	.00338	.00044	.00343		.00339	.00043	.00340		.00324	.00040	.00326		.00316	.00038	.00317		.00307	.00035	.00307	
14	.00352	.00051	.00352		.00355	.00048	.00358		.00352	.00047	.00353		.00340	.00044	.00341		.00335	.00042	.00335	
16	.00364	.00058	.00366		.00378	.00072	.00383		.00368	.00054	.00369		.00363	.00051	.00363		.00357	.00048	.00357	
18	.00375	.00067	.00377		.00385	.00072	.00393		.00381	.00061	.00382		.00380	.00057	.00380		.00380	.00052	.00380	
20	.00377	.00076	.00381		.00398	.00072	.00402		.00385	.00069	.00386		.00386	.00066	.00386		.00384	.00063	.00384	
22	.00314	.00097	.00328		.00397	.00082	.00399		.00385	.00088	.00391		.00386	.00073	.00387		.00385	.00071	.00385	
24	.00296	.00105	.00314		.00342	.00105	.00356		DISCONT.	DISCONT.	DISCONT.		DISCONT.	DISCONT.	DISCONT.		DISCONT.	DISCONT.	DISCONT.	
26	.00286	.00111	.00307		.00304	.00111	.00322		"	"	"		"	"	"		"	"	"	
28	.00248	.00139	.00285		.00255	.00135	.00289		.00255	.00135	.00289		.00255	.00135	.00289		.00255	.00135	.00289	
30	.00226	.00150	.00271		.00234	.00163	.00284		.00234	.00163	.00284		.00234	.00163	.00284		.00234	.00163	.00284	
32	.00216	.00156	.00265		.00223	.00159	.00274		.00223	.00159	.00274		.00223	.00159	.00274		.00223	.00159	.00274	
α	DECALAGE = -1½°				DECALAGE = -2½°				DECALAGE = -4°				DECALAGE = -6°				DECALAGE = 0°			
10	.00256	.00027	.00257		.00244	.00018	.00244		.00251	.00034	.00253		.00251	.00034	.00253		.00215	.00025	.00215	
12	.00285	.00031	.00286		.00275	.00040	.00278		.00281	.00040	.00282		.00281	.00040	.00282		.00215	.00025	.00215	
14	.00314	.00038	.00314		.00303	.00037	.00303		.00310	.00045	.00311		.00310	.00045	.00311		.00215	.00025	.00215	
16	.00336	.00044	.00335		.00330	.00043	.00330		.00334	.00051	.00334		.00334	.00051	.00334		.00215	.00025	.00215	
18	.00361	.00051	.00360		.00350	.00057	.00351		.00354	.00057	.00352		.00354	.00057	.00352		.00215	.00025	.00215	
20	.00375	.00059	.00373		.00368	.00064	.00369		.00370	.00064	.00368		.00370	.00064	.00368		.00215	.00025	.00215	
22	.00390	.00065	.00388		.00378	.00065	.00375		.00382	.00071	.00379		.00382	.00071	.00379		.00215	.00025	.00215	
24	.00360	.00085	.00364		.00348	.00082	.00352		.00354	.00090	.00358		.00354	.00090	.00358		.00215	.00025	.00215	
26	DISCONT.	DISCONT.	DISCONT.		.00330	.00095	.00339		.00334	.00104	.00347		.00334	.00104	.00347		.00215	.00025	.00215	
28	"	"	"		DISCONT.	DISCONT.	DISCONT.		DISCONT.	DISCONT.	DISCONT.		DISCONT.	DISCONT.	DISCONT.		.00215	.00025	.00215	
30	"	"	"		.00246	.00135	.00282		.00247	.00142	.00285		.00247	.00142	.00285		.00215	.00025	.00215	
32	"	"	"		.00230	.00143	.00272		.00230	.00154	.00278		.00230	.00154	.00278		.00215	.00025	.00215	

CHORD = 100

BEGINS

BEGINS

BEGINS

BEGINS

BEGINS

BEGINS

BEGINS

RETAR

BEGINS

BEGINS

BEGINS

BEGINS

BEGINS

STAGGER = 0%

α°	DECALAGE = +6°			DECALAGE = +4°			DECALAGE = +2½°			DECALAGE = +1½°			DECALAGE = 0°		
	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc
10	.00331	.00043	.00334	.00333	.00041	.00335	.00342	.00046	.00346	.00319	.00038	.00321	.00301	.00035	.00305
12	.00355	.00049	.00361	.00355	.00047	.00357	.00365	.00052	.00369	.00344	.00044	.00346	.00326	.00040	.00340
14	.00372	.00055	.00372	.00378	.00054	.00381	.00383	.00058	.00386	.00367	.00050	.00369	.00354	.00047	.00354
16	.00375	.00062	.00378	.00397	.00061	.00399	.00401	.00065	.00405	.00386	.00057	.00388	.00377	.00053	.00383
18	.00379	.00071	.00383	.00397	.00069	.00400	.00402	.00072	.00406	.00397	.00064	.00398	.00388	.00059	.00394
20	.00334	.00090	.00346	.00397	.00079	.00396	.00403	.00084	.00409	.00395	.00072	.00397	.00396	.00068	.00402
22	.00314	.00101	.00330	.00357	.00096	.00368	.00360	.00106	.00374	.00393	.00083	.00397	.00397	.00071	.00403
24	.00306	.00110	.00325	.00313	.00111	.00347	.00318	.00117	.00359	.00331	.00106	.00346	DISCONT	DISCONT	DISCONT
26	.00283	.00119	.00314	.00272	.00138	.00306	.00297	.00128	.00319	.00284	.00125	.00313	.00284	.00125	.00313
28	.00243	.00146	.00284	.00247	.00161	.00295	.00257	.00150	.00294	.00248	.00144	.00292	.00248	.00144	.00292
30	.00223	.00155	.00277	.00231	.00156	.00284	.00235	.00160	.00284	.00235	.00153	.00281	.00235	.00153	.00281
32	.00222	.00165	.00276	.00224	.00156	.00274	.00232	.00170	.00288	.00228	.00164	.00280	.00228	.00164	.00280
α°	DECALAGE = -1½°			DECALAGE = -2½°			DECALAGE = -3°			DECALAGE = -6°			DECALAGE = 0°		
Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	
10	.00301	.00032	.00303	.00273	.00029	.00278	.00267	.00027	.00268	.00229	.00023	.00230	.00303	.00030	.00303
12	.00329	.00038	.00329	.00306	.00035	.00306	.00295	.00031	.00296	.00272	.00029	.00275	.00328	.00038	.00328
14	.00354	.00044	.00355	.00333	.00040	.00333	.00326	.00037	.00326	.00300	.00034	.00298	.00356	.00044	.00356
16	.00376	.00050	.00375	.00362	.00046	.00360	.00350	.00044	.00348	.00327	.00040	.00326	.00378	.00050	.00378
18	.00395	.00057	.00394	.00375	.00053	.00373	.00372	.00050	.00369	.00356	.00046	.00353	.00389	.00053	.00389
20	.00397	.00065	.00396	.00390	.00059	.00387	.00389	.00057	.00385	.00365	.00052	.00362	.00396	.00061	.00396
22	.00397	.00077	.00398	.00390	.00065	.00387	.00390	.00065	.00387	.00381	.00061	.00378	.00396	.00068	.00396
24	DISCONT	DISCONT	DISCONT	.00384	.00084	.00386	.00369	.00084	.00372	.00381	.00075	.00379	DISCONT	DISCONT	DISCONT
26				DISCONT	DISCONT	DISCONT	.00349	.00098	.00357	.00355	.00089	.00359			
28							.00334	.00103	.00343	.00334	.00103	.00343			
30							.00274	.00131	.00304	.00274	.00131	.00304			
32							.00240	.00142	.00282	.00240	.00142	.00282			

690 / CHORD = 1.25

TABLE #9

STAGGER = -25%

α	DECALAGE = +6°			DECALAGE = +4°			DECALAGE = +2½°			DECALAGE = +1½°		
	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc	Lc	Dc	Zc
10	.00314	.00037	.00316	.00312	.00048	.00315	.00295	.00033	.00298	.00290	.00032	.00292
12	.00334	.00043	.00335	.00335	.00044	.00338	.00321	.00039	.00324	.00316	.00038	.00318
14	.00350	.00049	.00351	.00356	.00050	.00358	.00348	.00045	.00350	.00339	.00044	.00340
16	.00362	.00056	.00363	.00372	.00056	.00375	.00361	.00052	.00363	.00356	.00050	.00357
18	.00364	.00063	.00365	.00378	.00064	.00380	.00377	.00058	.00377	.00369	.00056	.00368
20	.00367	.00071	.00371	.00374	.00072	.00377	.00380	.00066	.00380	.00373	.00065	.00370
22	.00358	.00083	.00364	.00343	.00087	.00352	.00347	.00079	.00356	.00339	.00079	.00346
24	.00288	.00101	.00305	.00289	.00106	.00308	.00316	.00093	.00327	.00314	.00091	.00326
26	.00234	.00120	.00264	.00239	.00121	.00268	.00250	.00114	.00276	.00247	.00113	.00272
28	.00211	.00130	.00249	.00217	.00130	.00253	.00222	.00123	.00255	.00218	.00125	.00251
30	.00204	.00136	.00245	.00214	.00138	.00254	.00215	.00132	.00253	.00214	.00136	.00253
32	.00202	.00145	.00248	.00207	.00147	.00254	.00211	.00160	.00264	.00206	.00144	.00251
α	DECALAGE = 0°			DECALAGE = -1½°			DECALAGE = -2½°			DECALAGE = -4°		
10	.00288	.00032	.00290	.00285	.00030	.00286	.00274	.00028	.00274	.00242	.00025	.00243
12	.00314	.00038	.00316	.00314	.00036	.00315	.00306	.00034	.00307	.00271	.00030	.00272
14	.00343	.00045	.00344	.00340	.00042	.00343	.00330	.00039	.00330	.00302	.00036	.00302
16	.00362	.00051	.00362	.00350	.00049	.00359	.00354	.00046	.00353	.00322	.00041	.00321
18	.00377	.00058	.00377	.00372	.00056	.00377	.00368	.00054	.00367	.00343	.00047	.00341
20	.00380	.00067	.00380	.00374	.00064	.00374	.00373	.00061	.00371	.00356	.00055	.00354
22	.00345	.00084	.00352	.00342	.00079	.00348	.00341	.00078	.00346	.00352	.00067	.00352
24	.00314	.00095	.00327	.00316	.00092	.00327	.00314	.00088	.00323	.00325	.00080	.00328
26	.00274	.00111	.00296	.00267	.00112	.00290	.00296	.00098	.00310	.00310	.00090	.00318
28	.00231	.00126	.00264	.00228	.00126	.00261	.00241	.00121	.00271	.00297	.00099	.00310
30	.00222	.00138	.00263	.00215	.00134	.00254	.00222	.00132	.00258	.00266	.00113	.00288
32	.00210	.00143	.00255	.00211	.00144	.00256	.00218	.00140	.00260	.00226	.00132	.00263

GRP / CHORD = 1.00

TABLE #11

STAGGER = -75%

DECALAGE = +2 1/2°				DECALAGE = +4°				DECALAGE = +2 1/2°			
α°	AUTOROT RANGE		Zc	AUTOROT RANGE		Zc	α°	AUTOROT RANGE		Zc	α°
	Lc	Dc		Lc	Dc			Lc	Dc		
10	.00288	.00031	.00293	.00312	.00035	.00314	10	.00312	.00035	.00314	10
12	.00311	.00037	.00312	.00336	.00041	.00335	12	.00336	.00041	.00335	12
14	.00325	.00045	.00326	.00352	.00047	.00353	14	.00352	.00047	.00353	14
16	.00326	.00048	.00326	.00356	.00052	.00356	16	.00356	.00052	.00356	16
18	.00327	.00053	.00327	.00355	.00058	.00356	18	.00355	.00058	.00356	18
20	.00282	.00063	.00287	.00351	.00066	.00353	20	.00351	.00066	.00353	20
22	.00235	.00066	.00243	.00305	.00077	.00312	22	.00305	.00077	.00312	22
24	.00197	.00066	.00204	.00263	.00083	.00272	24	.00263	.00083	.00272	24
26	.00179	.00067	.00190	.00241	.00087	.00255	26	.00241	.00087	.00255	26
28	.00156	.00069	.00170	.00224	.00090	.00240	28	.00224	.00090	.00240	28
30	.00145	.00073	.00162	.00205	.00092	.00224	30	.00205	.00092	.00224	30
32	.00141	.00078	.00161	.00187	.00094	.00209	32	.00187	.00094	.00209	32
DECALAGE = -2 1/2°				DECALAGE = +1 1/2°				DECALAGE = -2 1/2°			
α°	AUTOROT RANGE		Zc	AUTOROT RANGE		Zc	α°	AUTOROT RANGE		Zc	α°
	Lc	Dc		Lc	Dc			Lc	Dc		
10	.00231	.00023	.00232	.00288	.00030	.00290	10	.00288	.00030	.00290	10
12	.00258	.00028	.00259	.00313	.00035	.00313	12	.00313	.00035	.00313	12
14	.00281	.00033	.00281	.00335	.00042	.00333	14	.00335	.00042	.00333	14
16	.00299	.00040	.00299	.00349	.00048	.00349	16	.00349	.00048	.00349	16
18	.00309	.00046	.00307	.00354	.00055	.00355	18	.00354	.00055	.00355	18
20	.00309	.00051	.00311	.00345	.00061	.00346	20	.00345	.00061	.00346	20
22	.00239	.00058	.00244	.00291	.00072	.00298	22	.00291	.00072	.00298	22
24	.00209	.00061	.00216	.00257	.00078	.00268	24	.00257	.00078	.00268	24
26	.00188	.00066	.00198	.00241	.00083	.00254	26	.00241	.00083	.00254	26
28	.00171	.00069	.00184	.00226	.00090	.00241	28	.00226	.00090	.00241	28
30	.00155	.00073	.00171	.00208	.00093	.00225	30	.00208	.00093	.00225	30
32	.00141	.00076	.00160	.00192	.00094	.00213	32	.00192	.00094	.00213	32

GAP / CHORD = 1.00

GAP / CHORD = .75

18° BEGINS

18° BEGINS

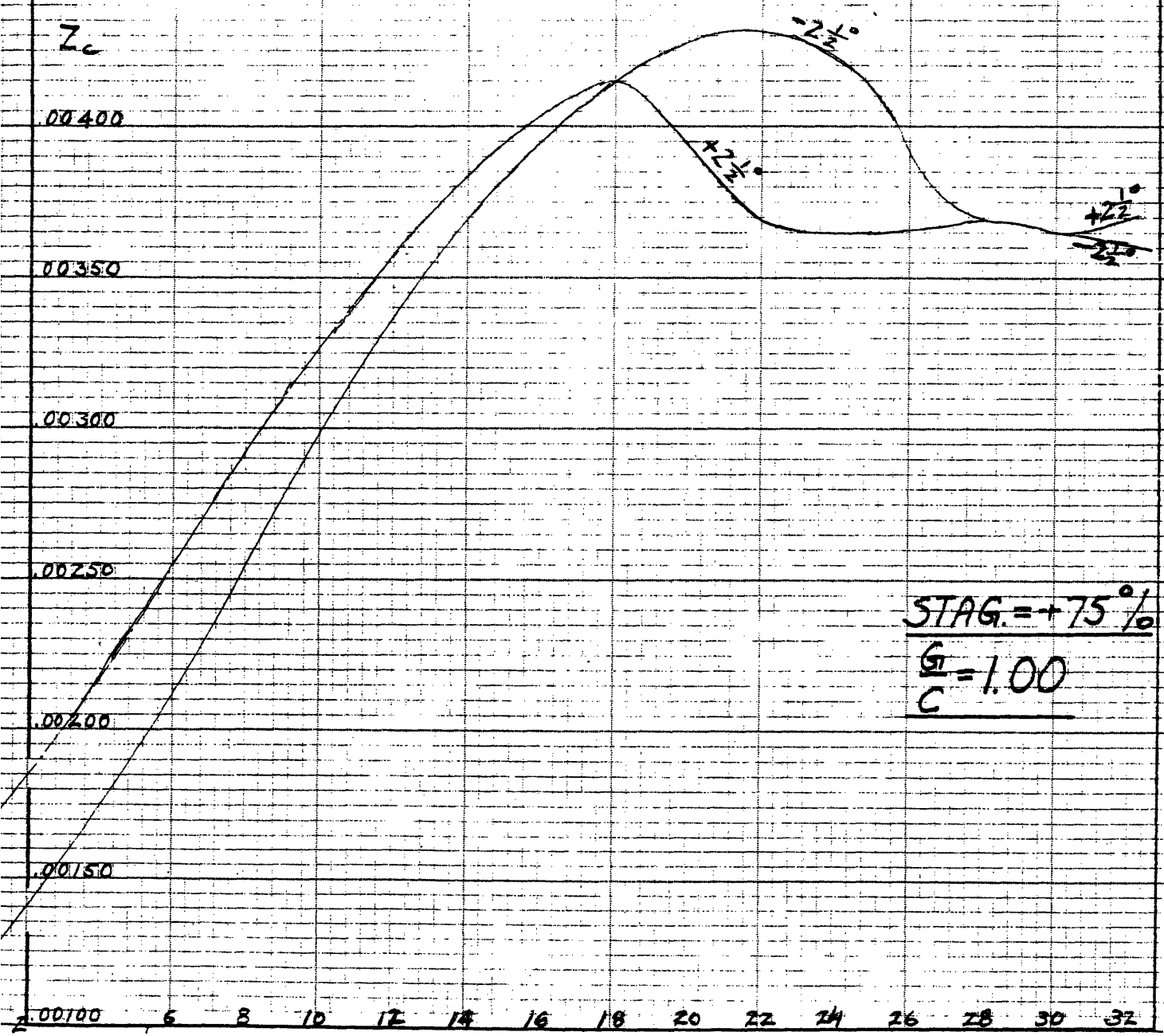
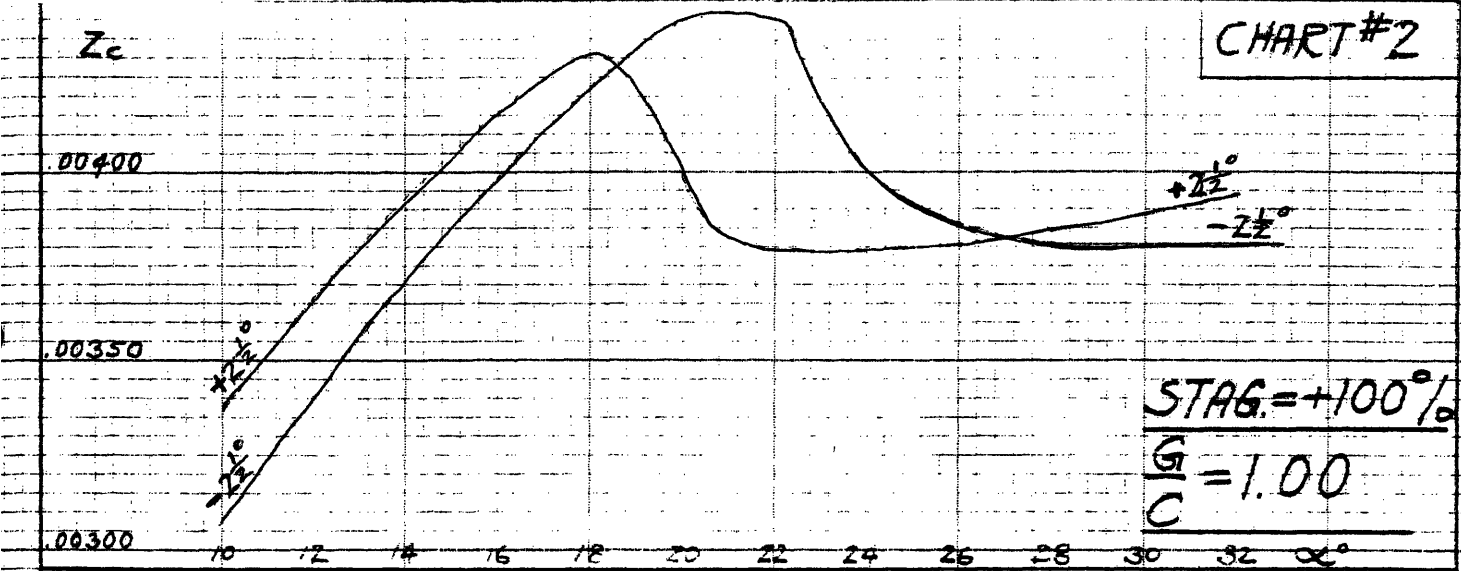
18° BEGINS

18° BEGINS

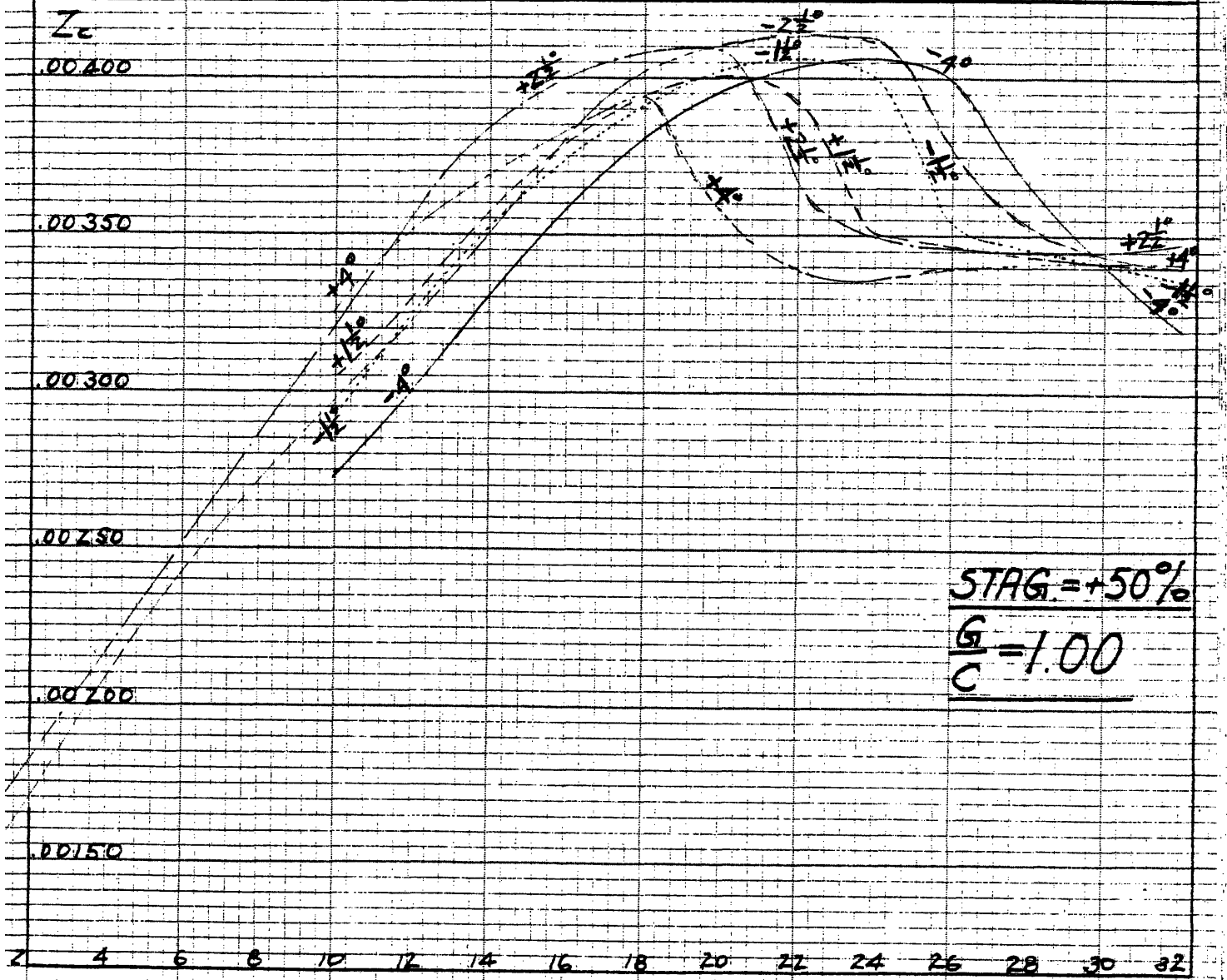
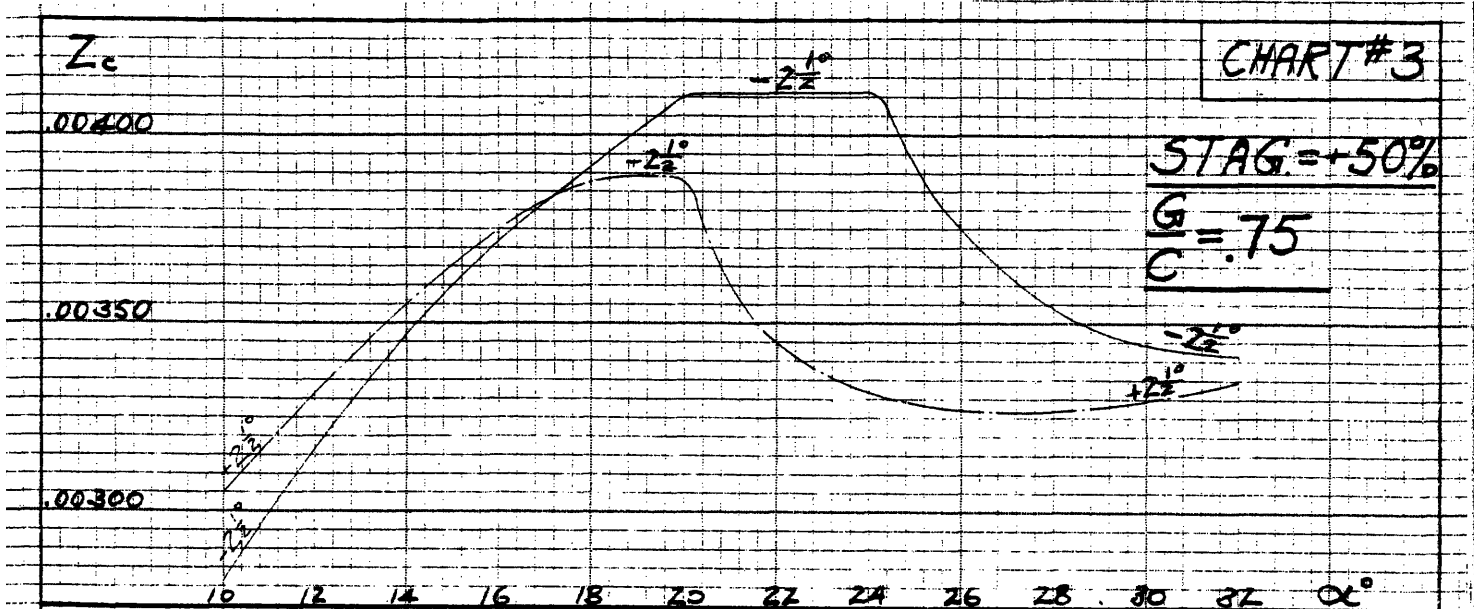
20° BEGINS

20° BEGINS

CHART #2



EFFECT OF DECALAGE



EFFECT OF DECALAGE

CHART #4

Z_c

.00400

.00350

.00300

.00250

10 12 14 16 18 20 22 24 26 28 30 32 α°

STAG. = +50%

$\frac{G}{C} = 1.25$

Z_c

.00400

.00350

.00300

.00250

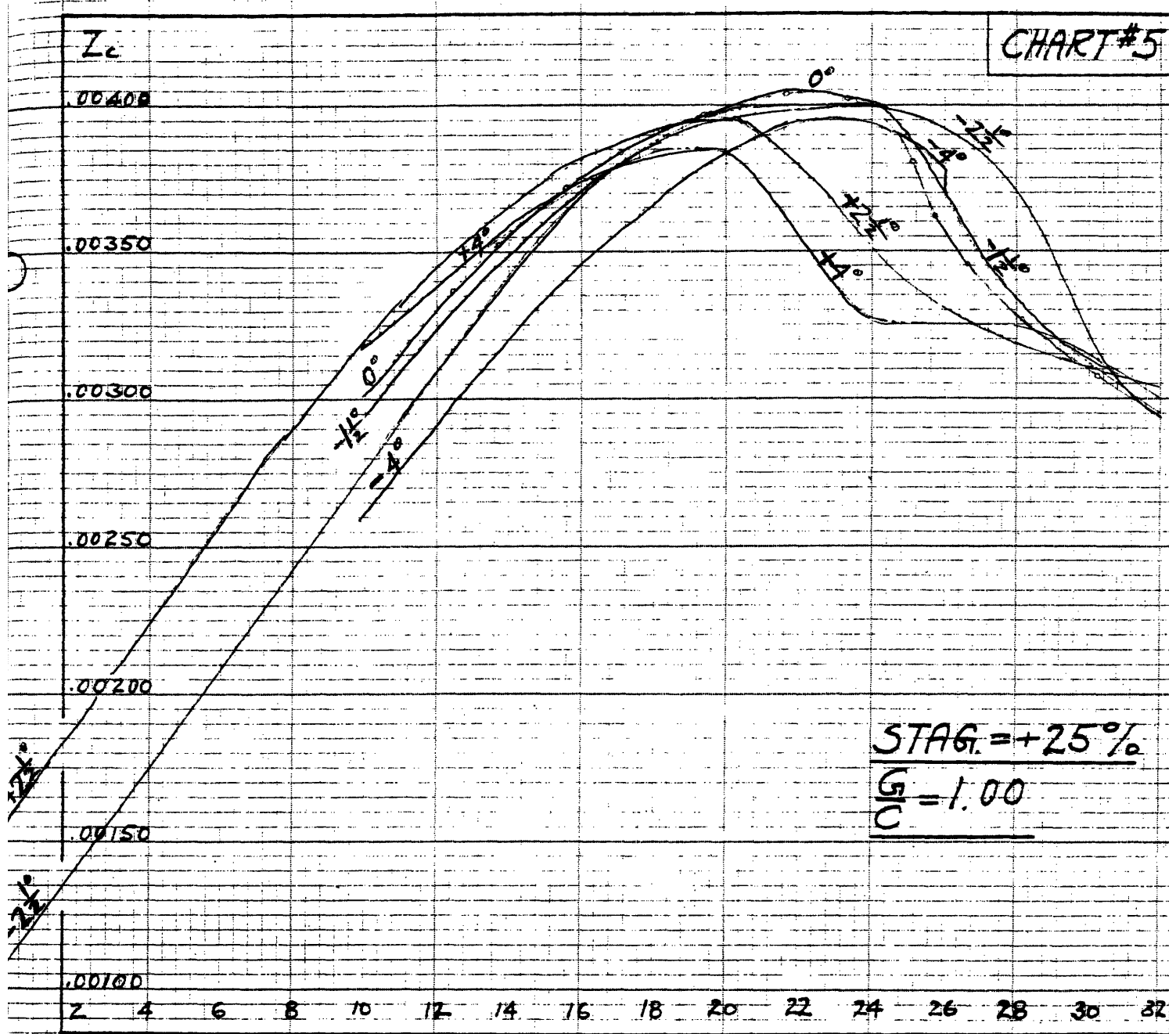
10 12 14 16 18 20 22 24 26 28 30 32 α°

STAG. = +25%

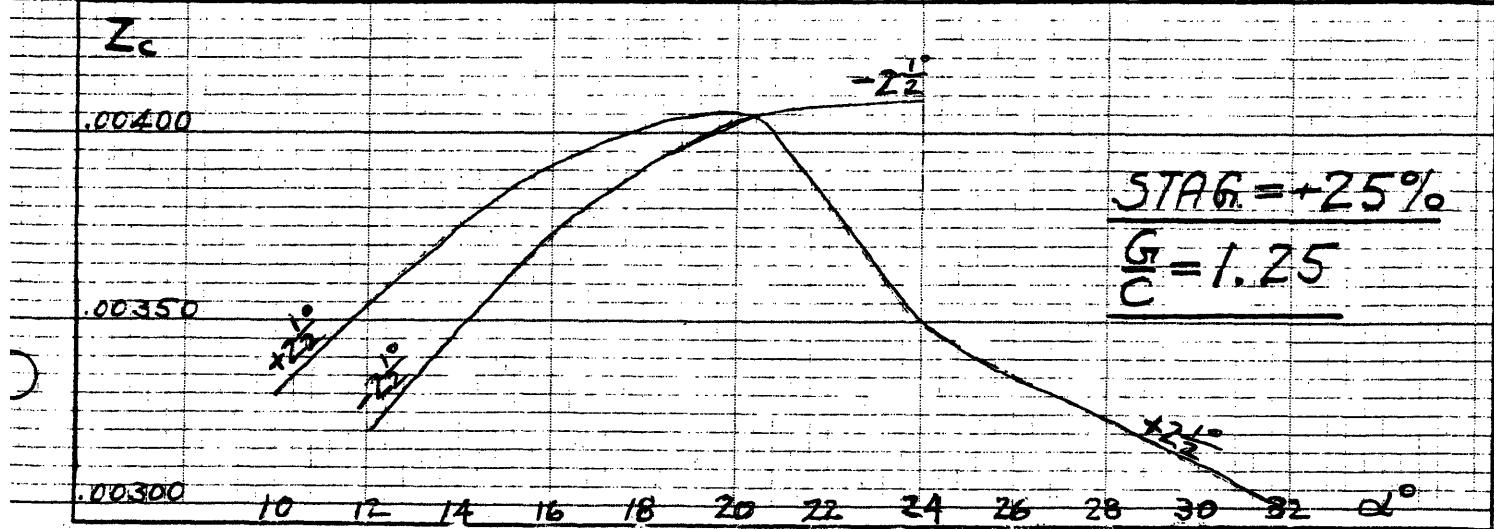
$\frac{G}{C} = .75$

EFFECT OF DECALAGE

CHART #5



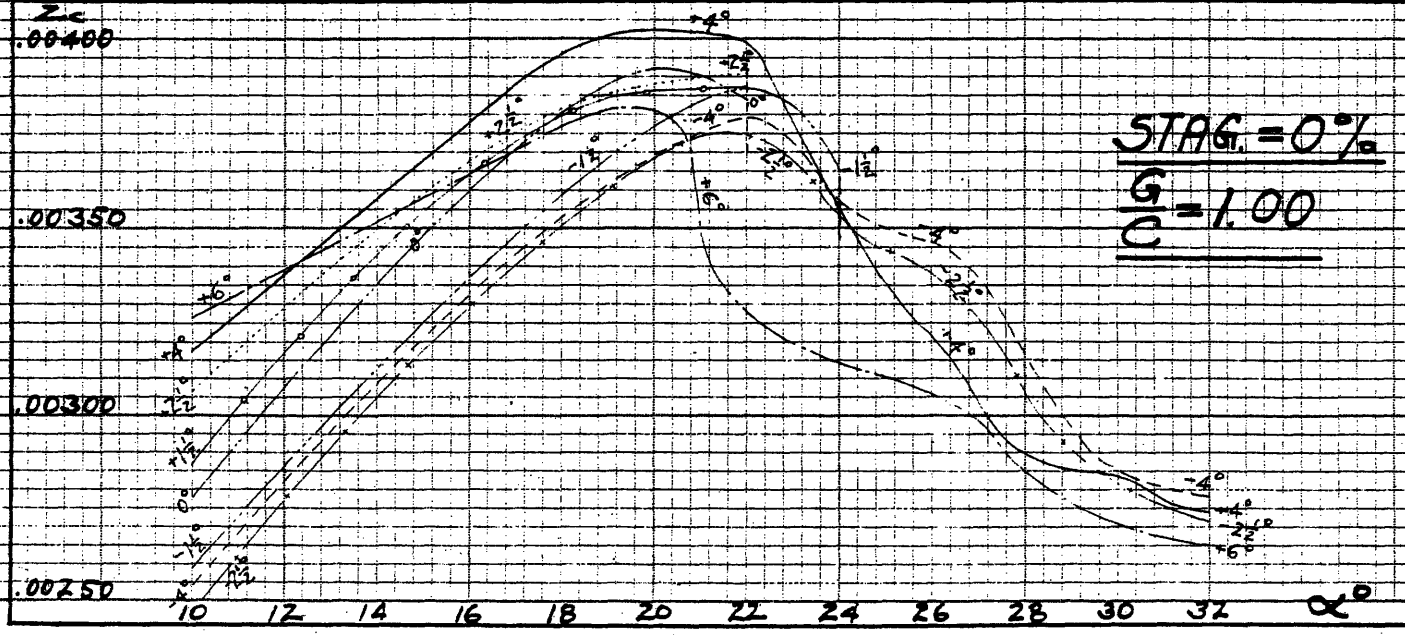
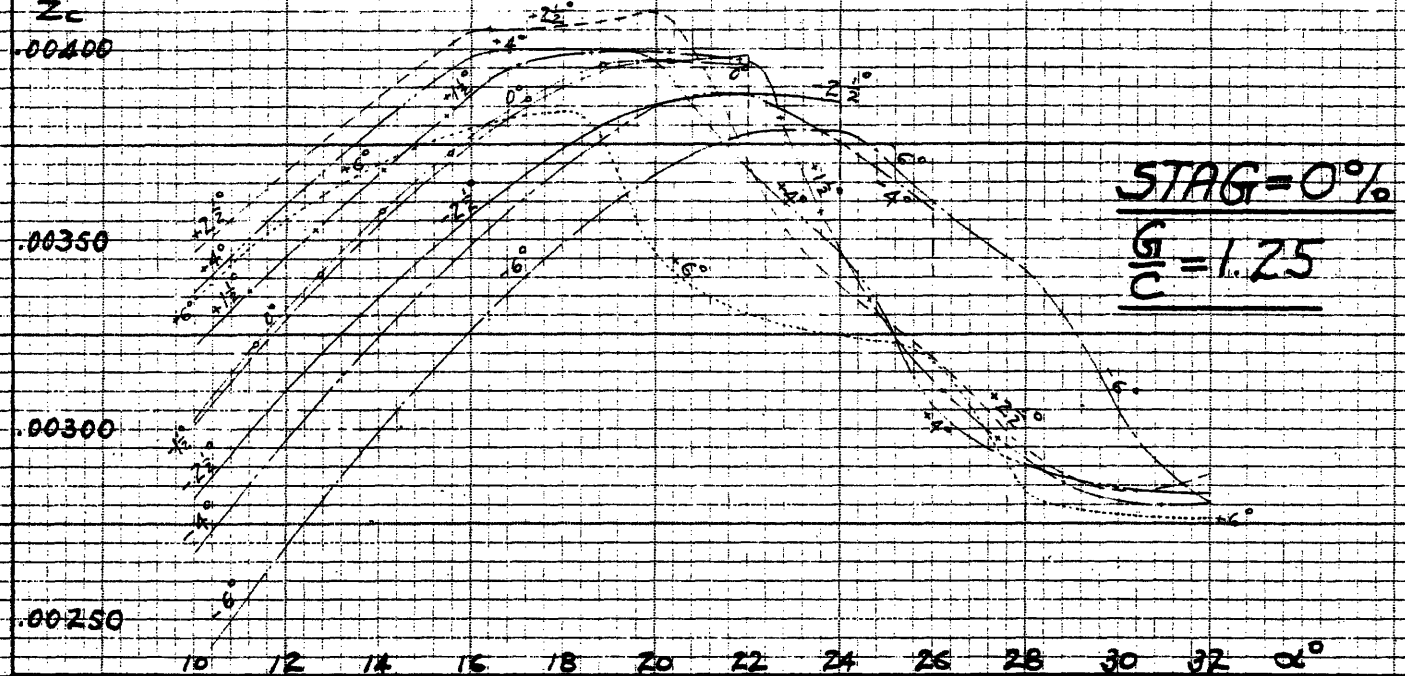
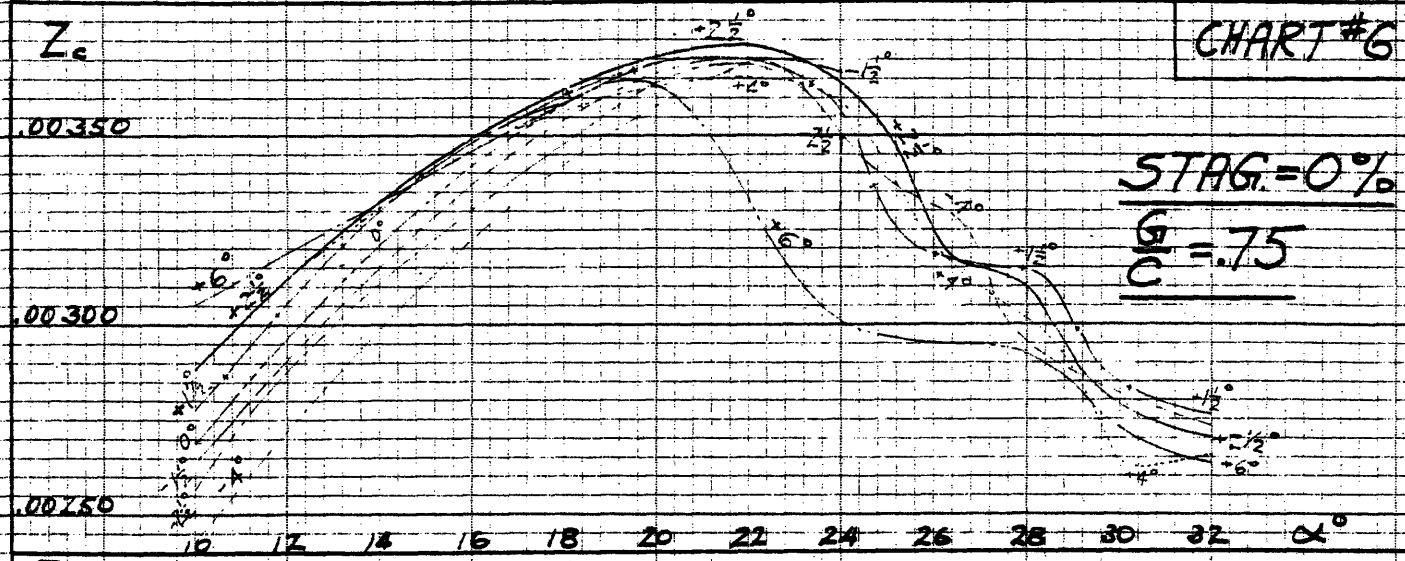
$STAG. = +25^\circ$
 $\frac{G}{C} = 1.00$



$STAG. = +25^\circ$
 $\frac{G}{C} = 1.25$

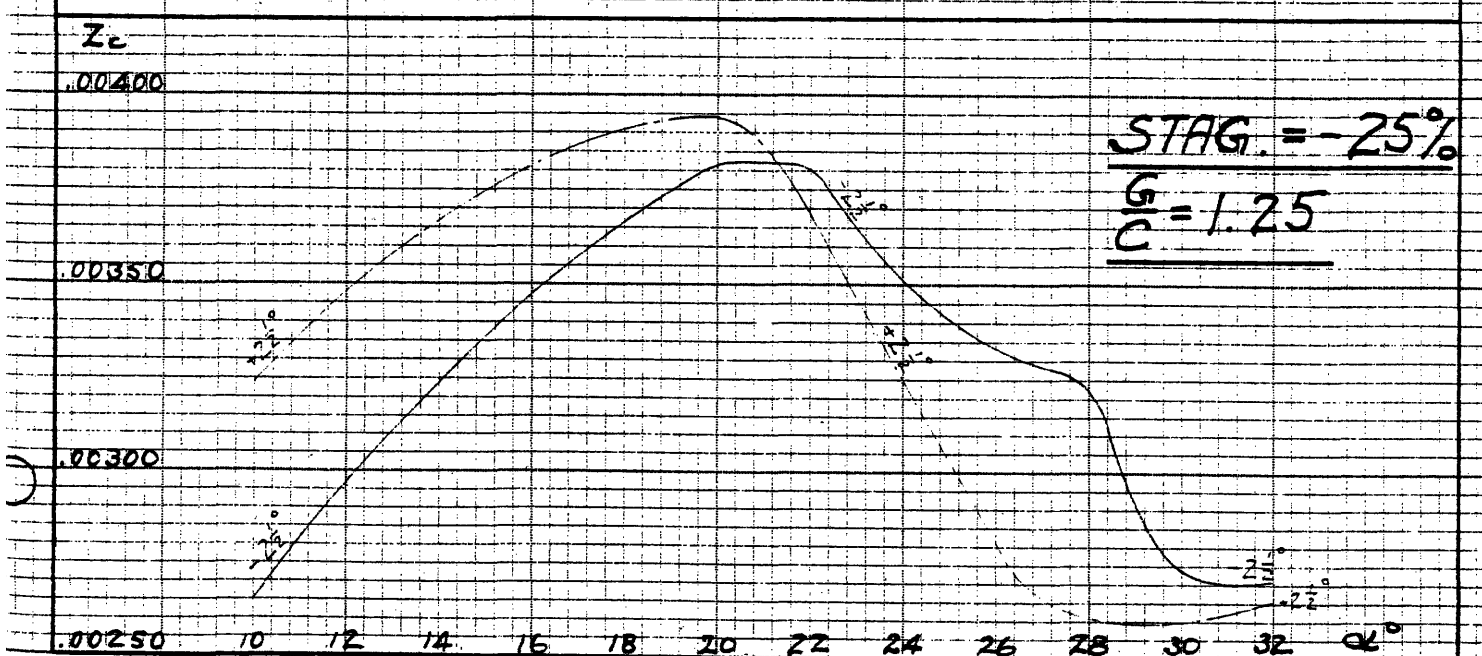
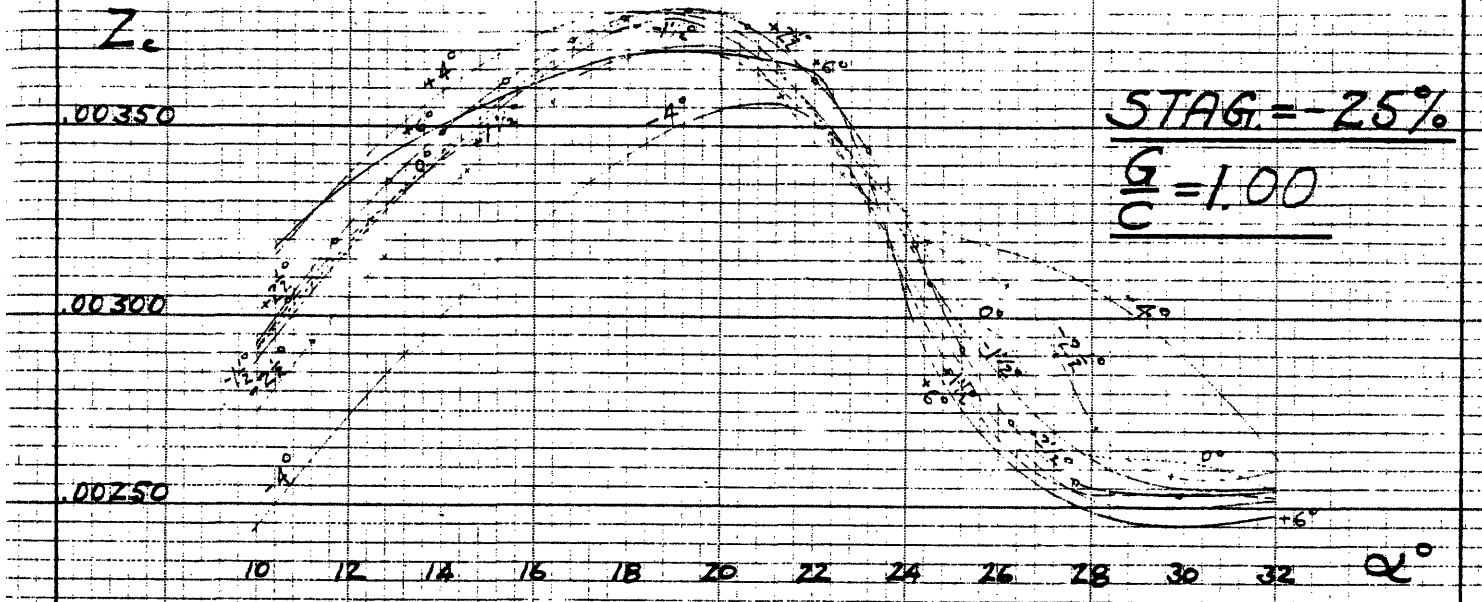
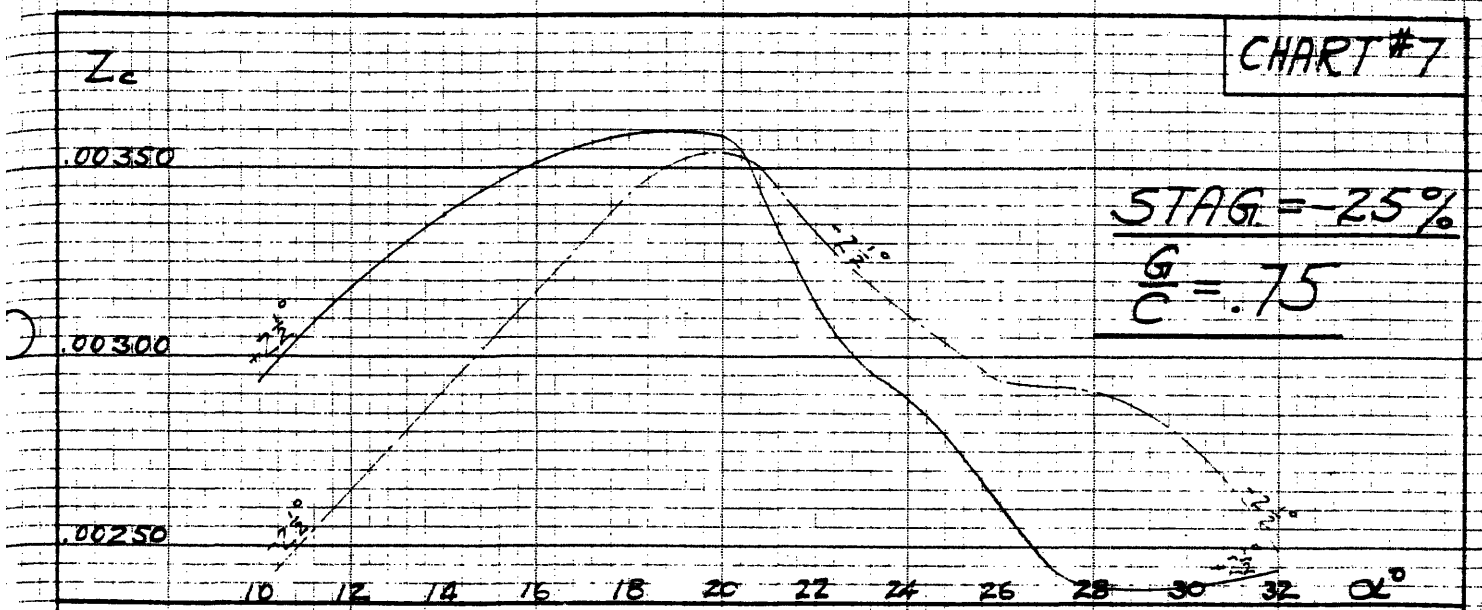
EFFECT OF DECALAGE

CHART #6



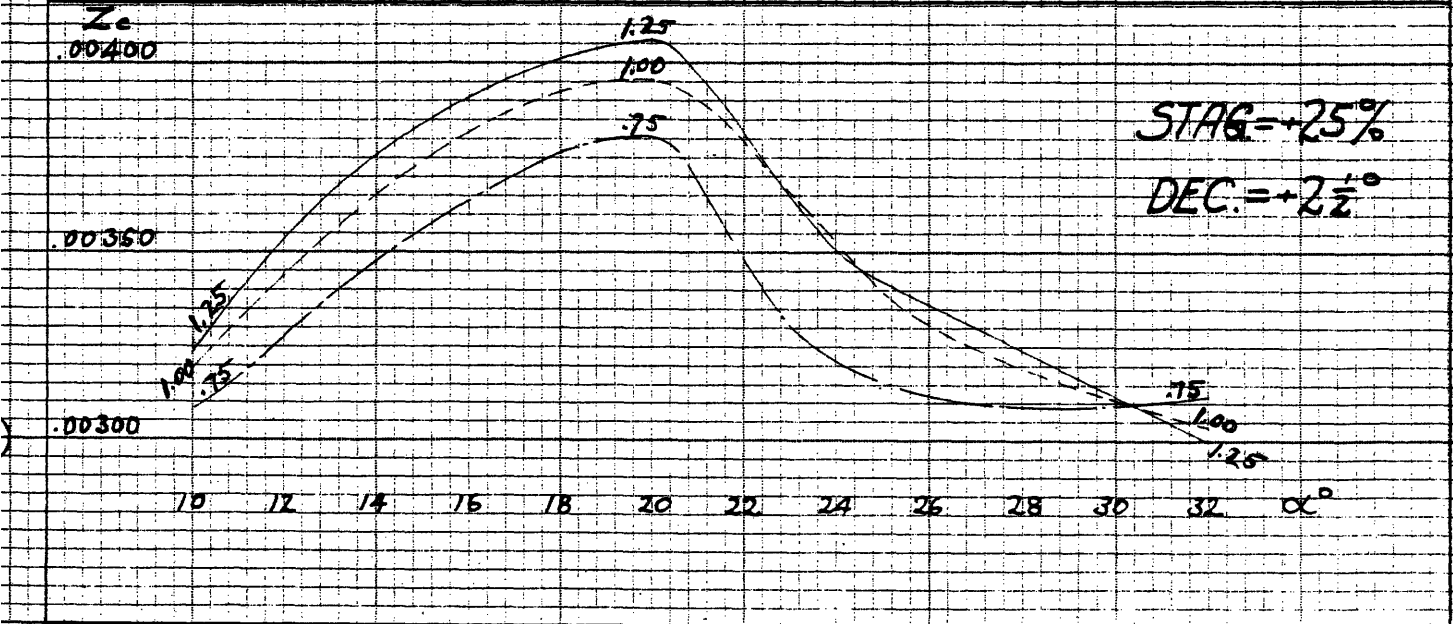
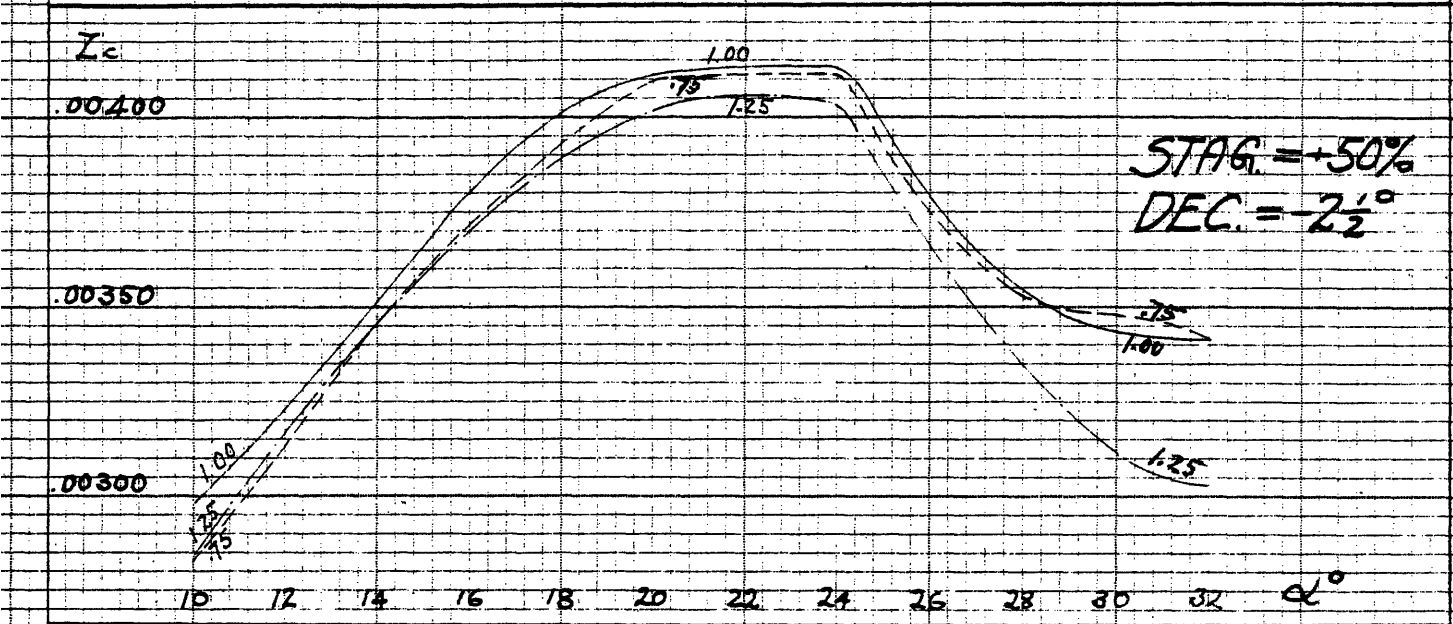
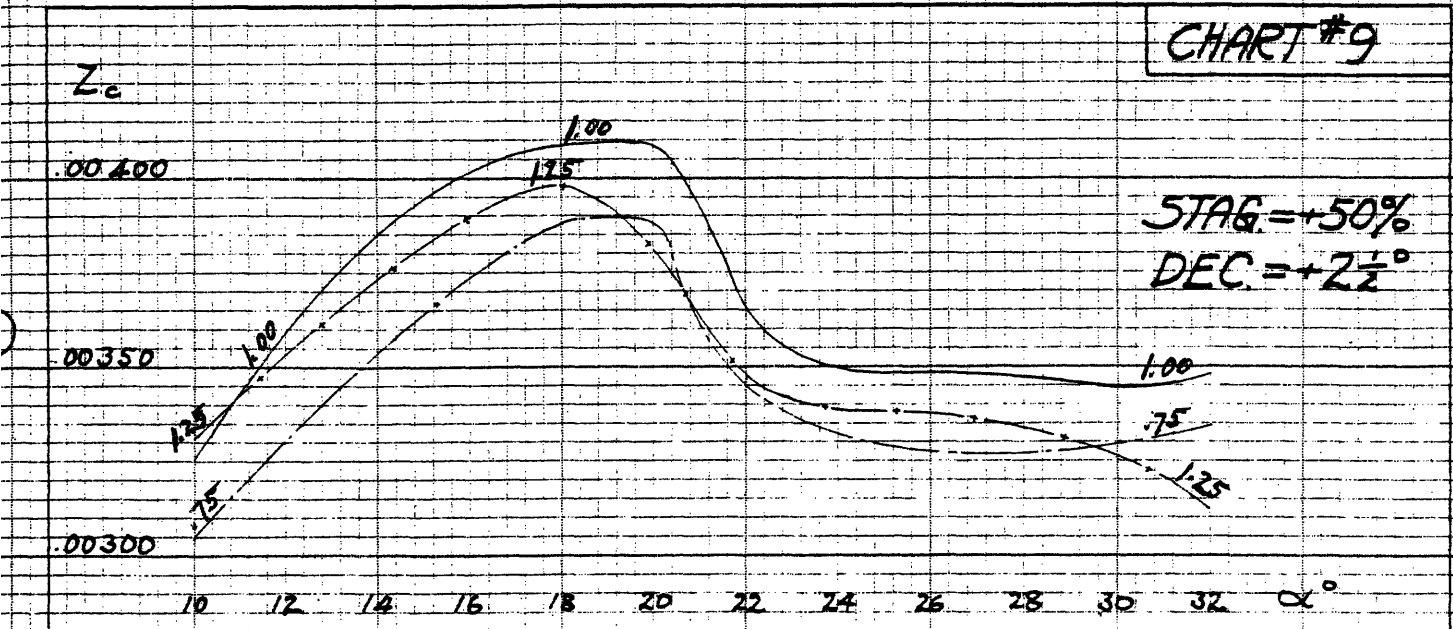
EFFECT OF DECALAGE

CHART #7

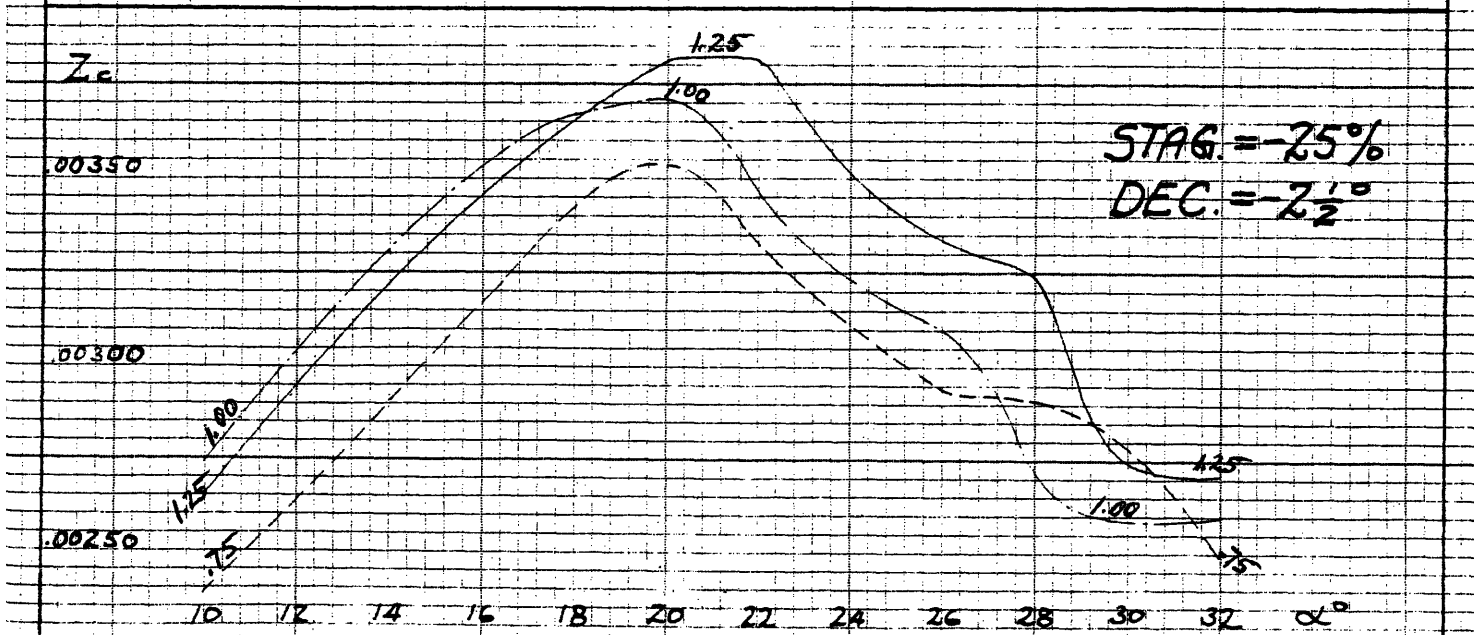
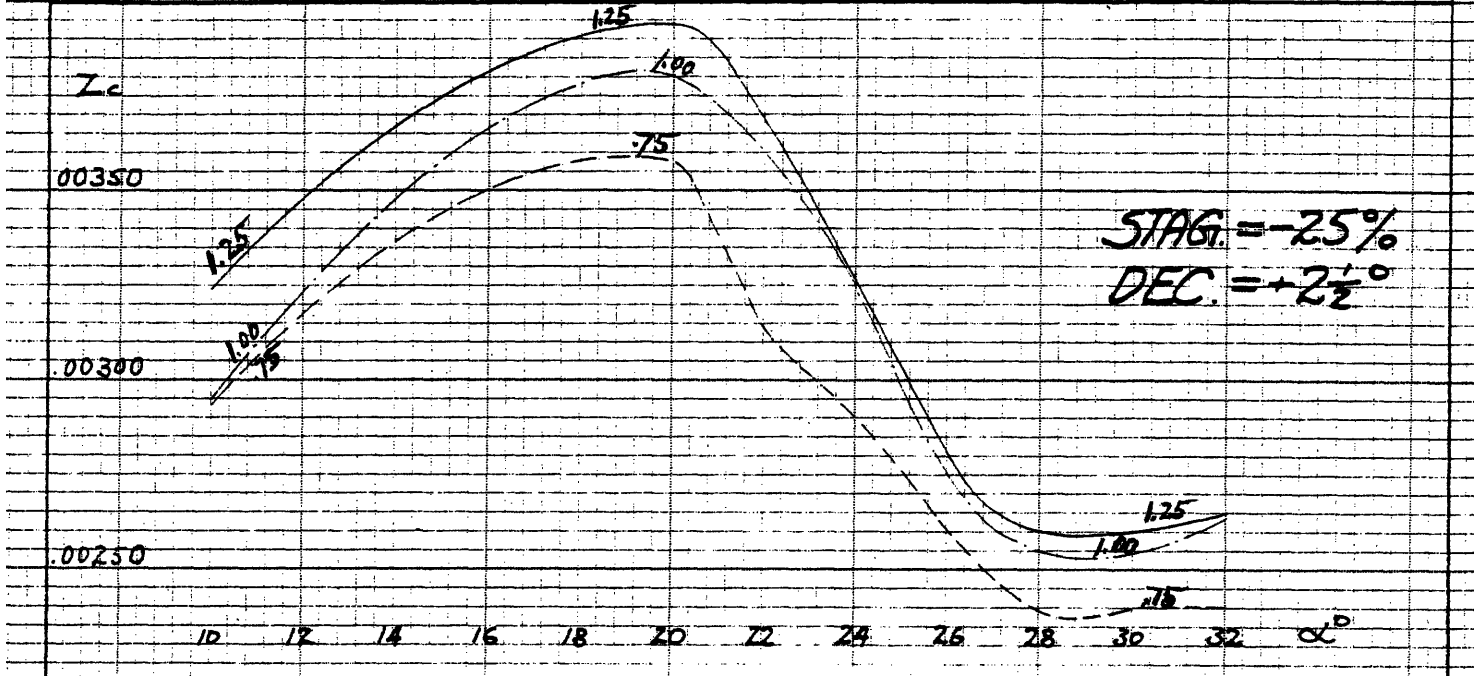
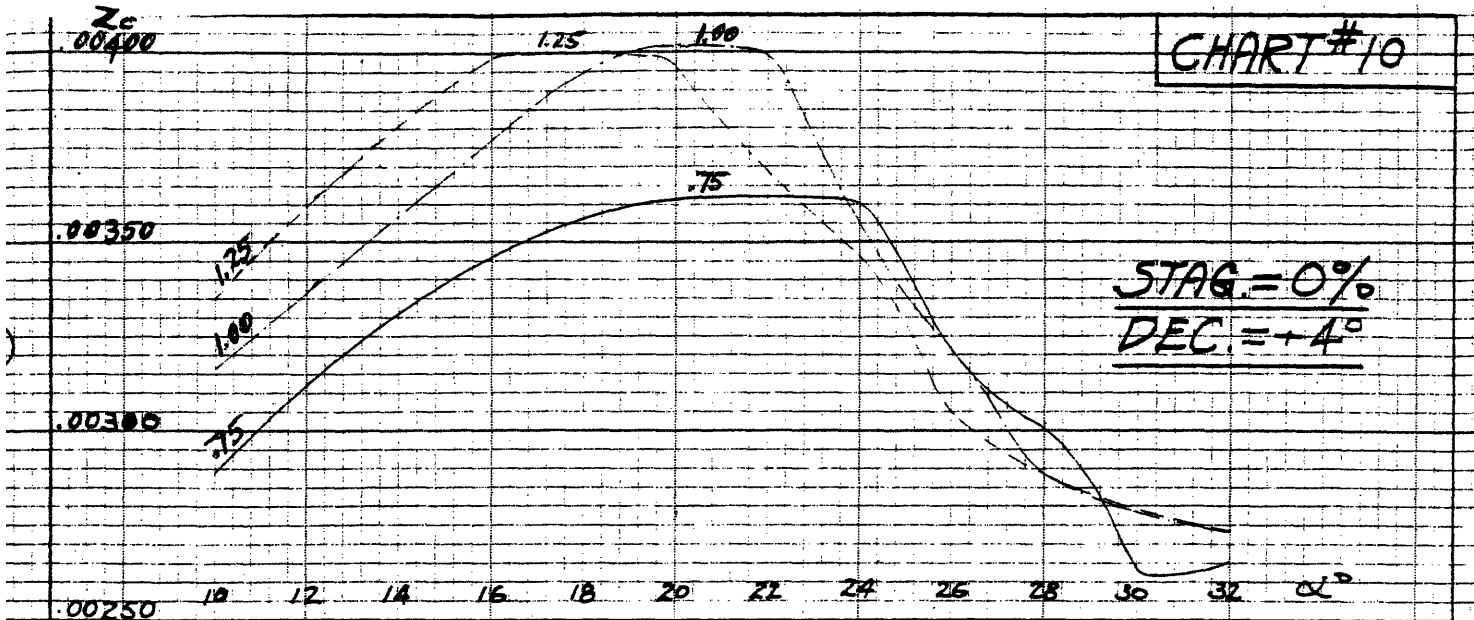


EFFECT OF DECALAGE

CHART #9

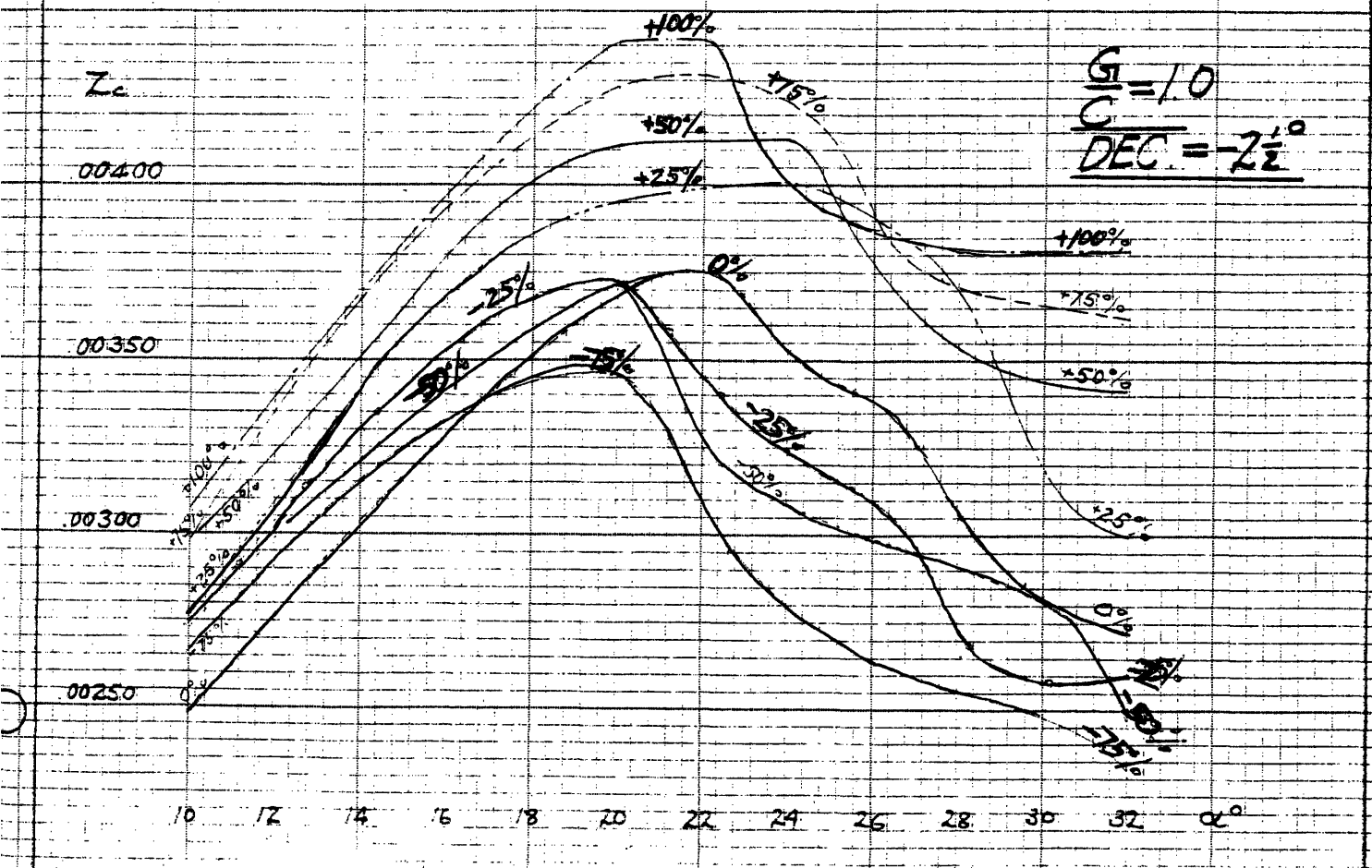
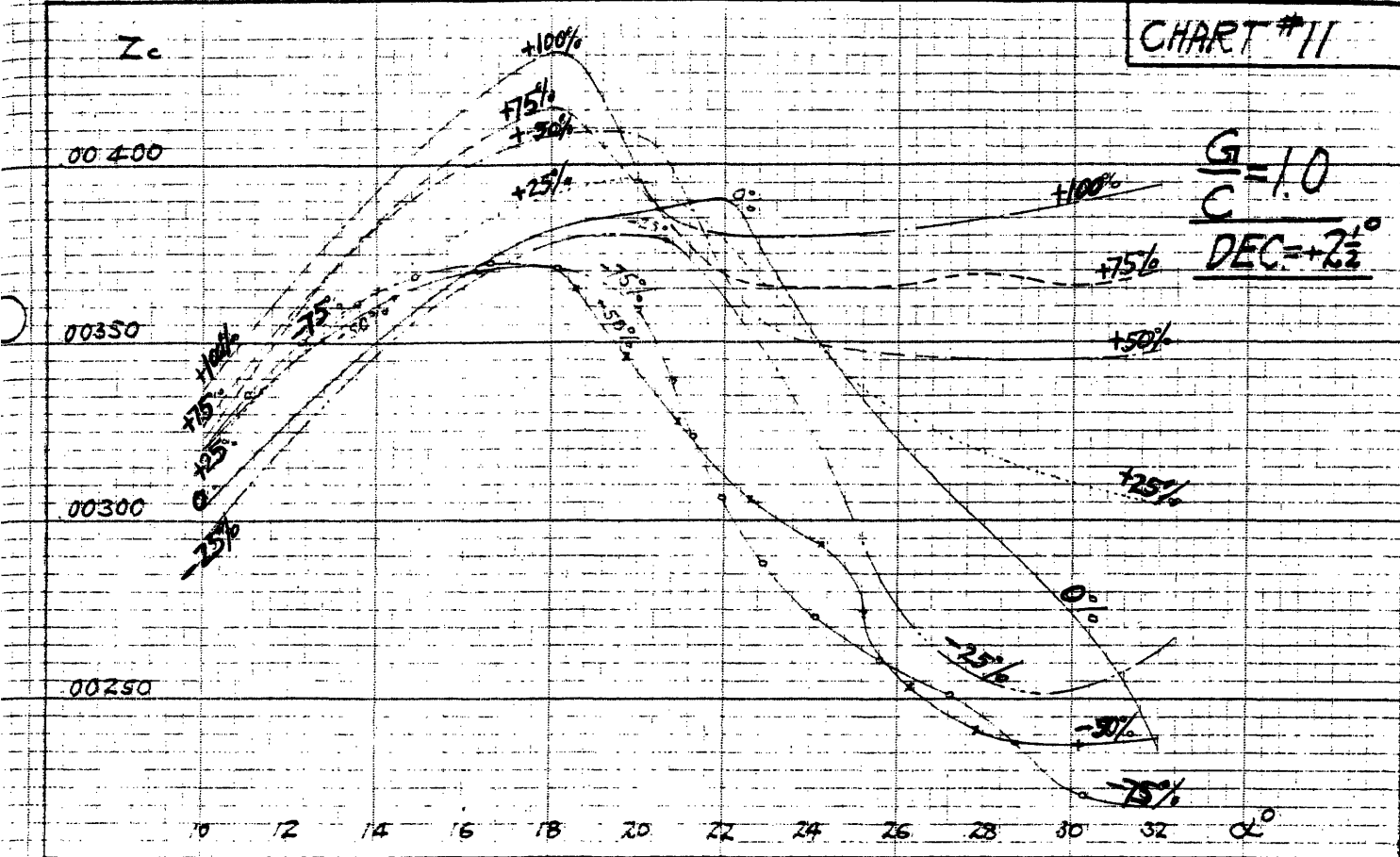


EFFECT OF GAP TO CHORD RATIO



EFFECT OF GAP TO CHORD RATIO

CHART #11



EFFECT OF STAGGER

$$\frac{G}{G} = .75$$

$$\underline{\underline{DEC = -2\frac{10}{2}}}$$

Z_c

.00450

.00400

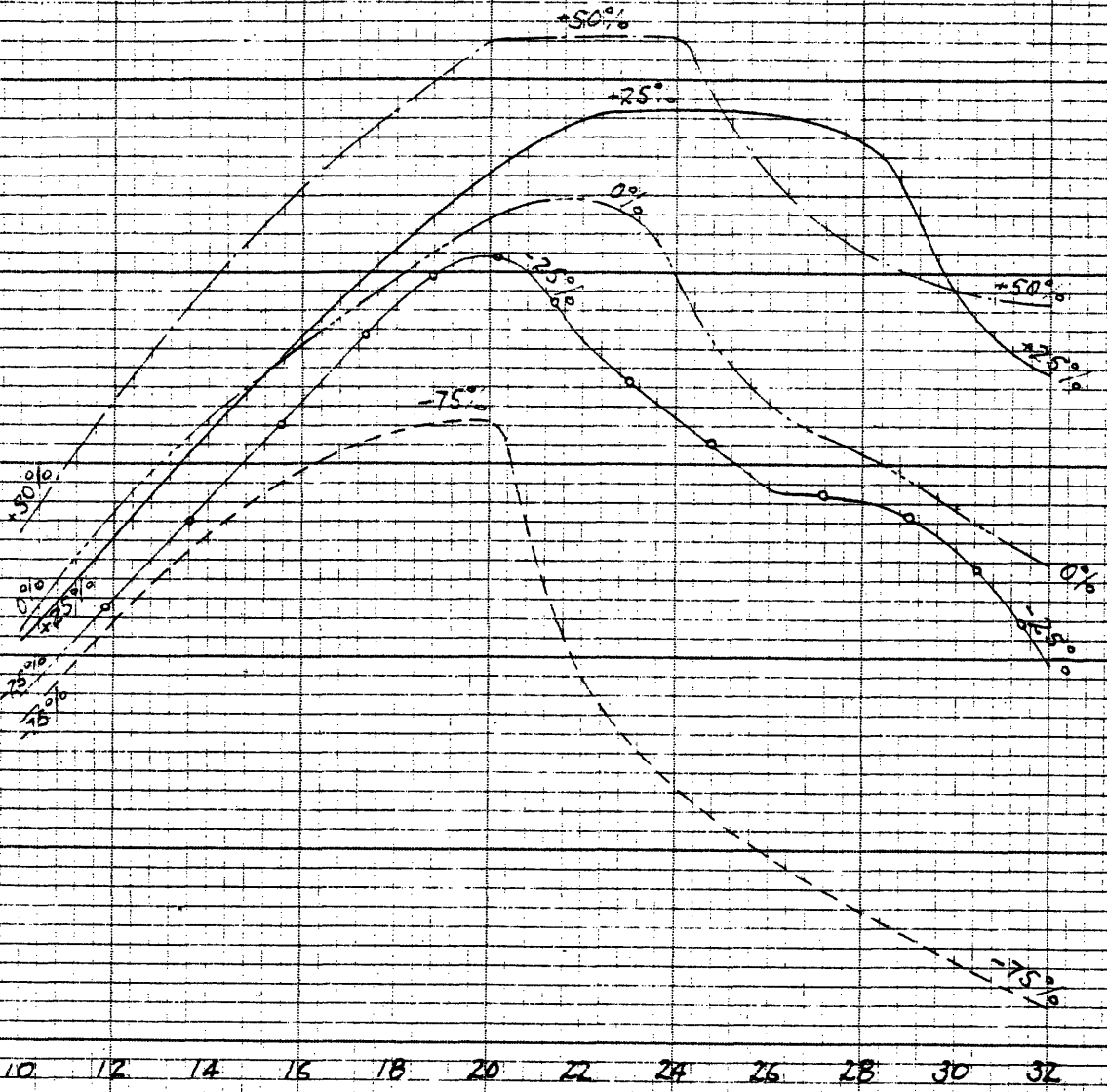
.00350

.00300

.00250

.00200

.00150



EFFECT OF STAGGER

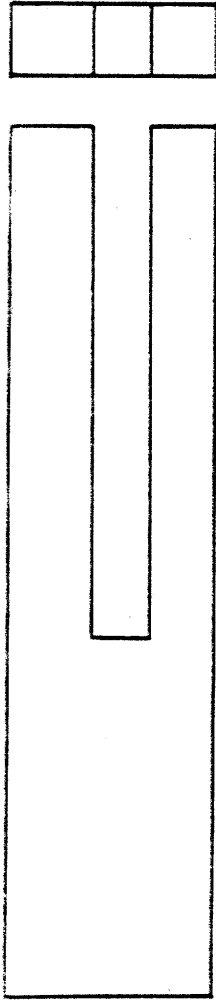


FIG. 1

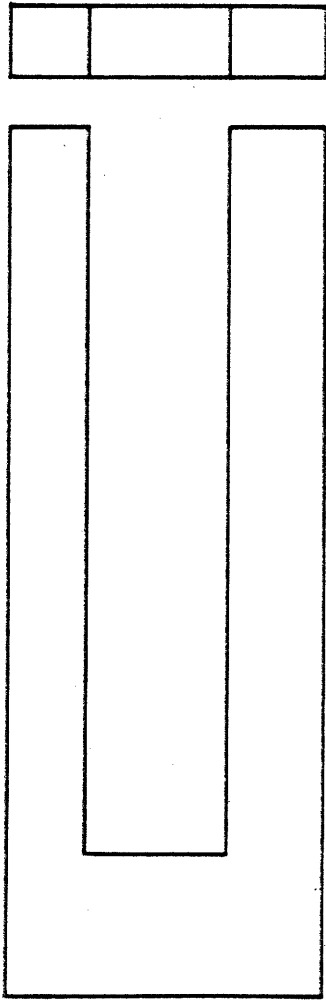
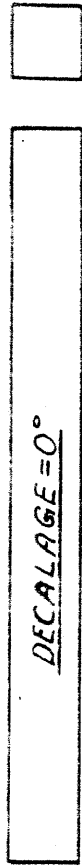
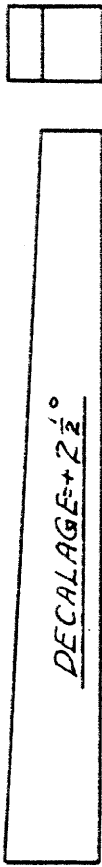


FIG. 2



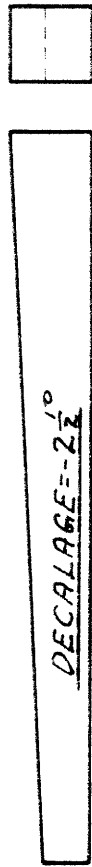
DECALAGE = 0°

FIG. 3



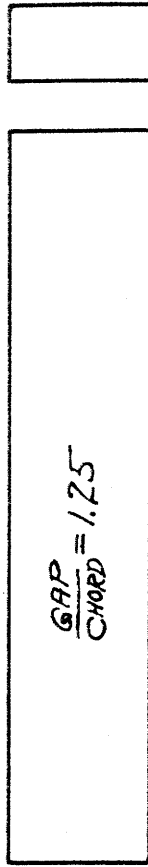
DECALAGE = +2 1/2°

FIG. 4



DECALAGE = -2 1/2°

FIG. 5



GAP / CHORD = 1.25

FIG. 6

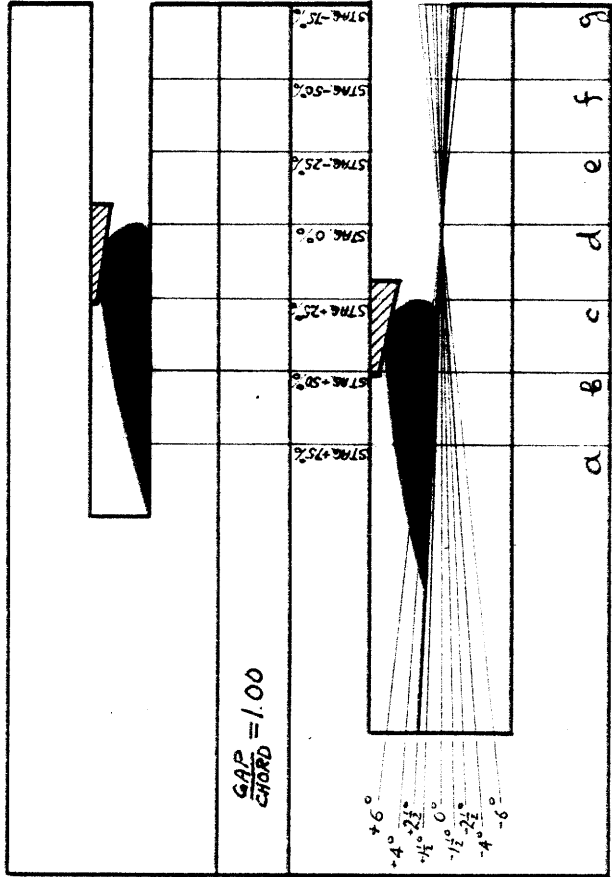


FIG. 7

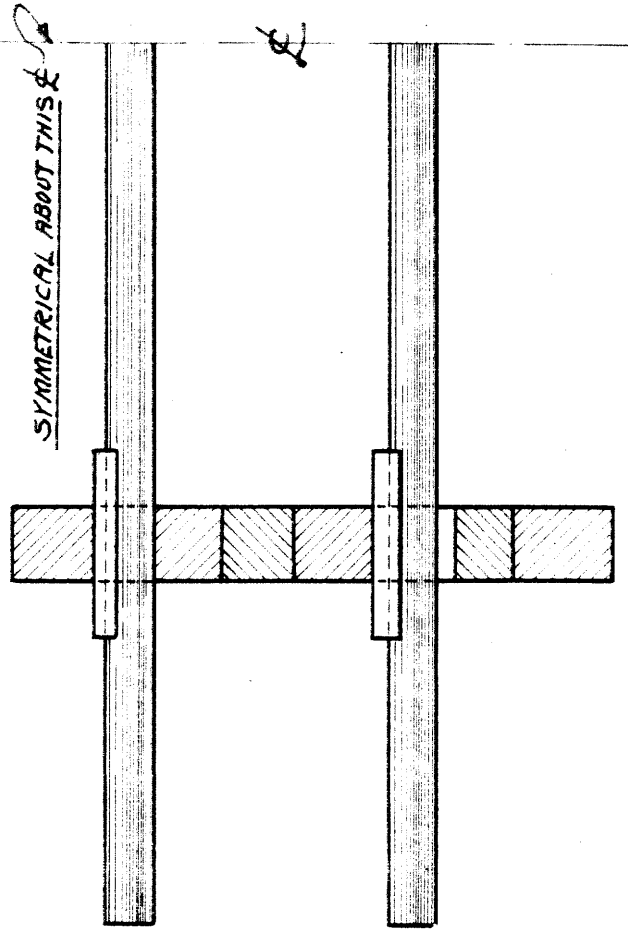


FIG. 8

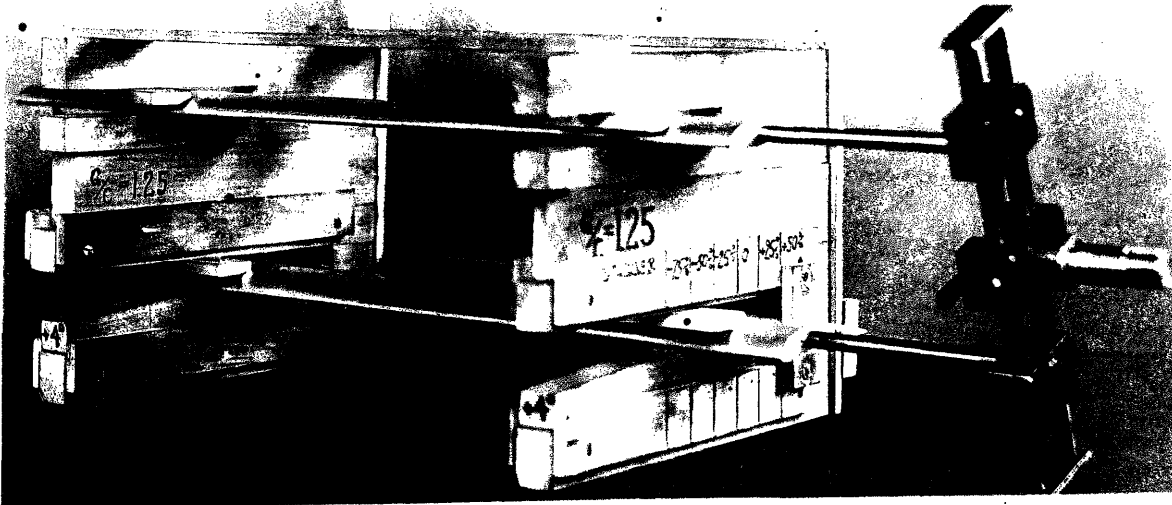


FIG. 9
WING COMBINATION AS ASSEMBLED IN THE JIG
AND READY TO BE TAKEN OUT.

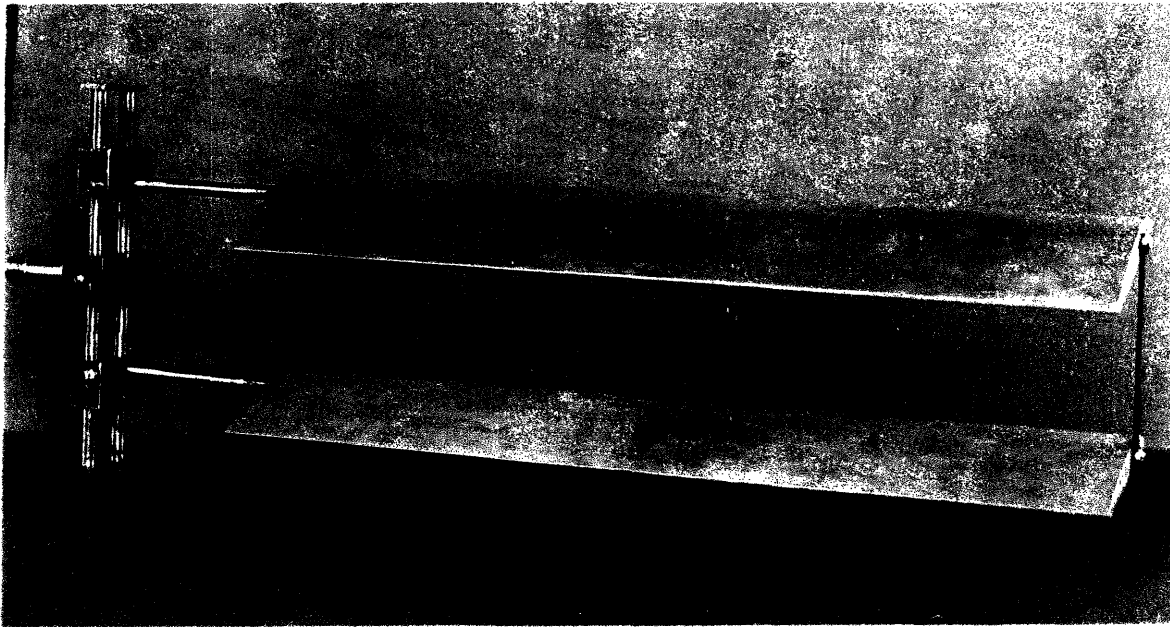


FIG. 10
WING COMBINATION READY TO BE PLACED IN WIND TUNNEL.



FIG. 11
DECALAGE AND GAP BLOCKS

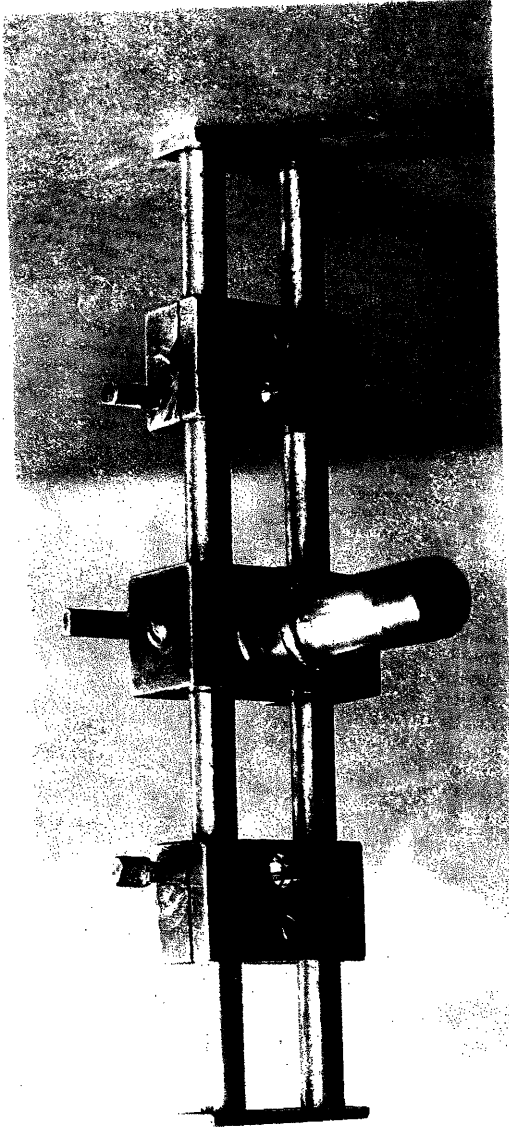


FIG. 12
ADJUSTABLE CROSS-BAR